

& BAARTOL COMPANY
A DIVISION OF EDER FLAG MANUFACTURING CO., INC.

# FLAGPOLE CATALOG













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#### **HISTORY**

In the nation's heartland Eder Flag Manufacturing Co. has built a legacy of manufacturing superior products known for craftsmanship, quality and durability. A little business launched more than **125 years** ago in southeastern Wisconsin has grown to become America's finest manufacturer of both flags and flagpoles.

In 2013, Eder Flag Manufacturing purchased the assets of The Baartol Company, a leading specialty flagpole maker in Kenton, Ohio. Integrating these assets allows us to provide an even broader array of product offerings and strengthens our expertise in the engineering and design of these products.



In 2016, company leadership finalized steps to make Eder Flag an employee-owned company. The new ownership structure ensures loyalty to the employees who helped build and continue to uphold the quality standards of Eder Flag.

Our commitment to our customers is to provide the most comprehensive inventory of quality products, expertise and support to ensure you get exactly what you need when you need it to complete your project.

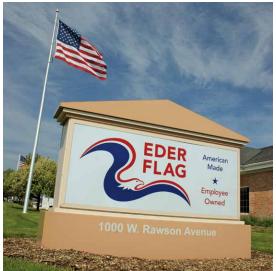




#### **HEADQUARTERS**

Eder Flag Manufacturing Company, Inc. 1000 W. Rawson Avenue
Oak Creek, Wisconsin 53154
Toll Free: (800) 558-6044
Main Phone: (414) 764-3522
Stock Sales Fax: (414) 764-1039
Flagpole Estimating Fax: (414) 768-7094

Email: sales@ederflag.com



#### **DISTRIBUTION CENTER**

Eder Flag South 349 Zell Drive Orlando, Florida 32824 Toll Free: (800) 940-3337 Main Phone: (407) 850-5656

Fax: (407) 850-5567

#### YOUR SOLUTION EXPERTS

Whether your job requires a single flagpole, an arrangement of multiple poles or wall mounted flagpoles, Eder Flag has a wide selection of styles, sizes and colors for you to choose from to meet your needs. Special requirements? No problem - we can work with you to customize the flagpole your job demands.

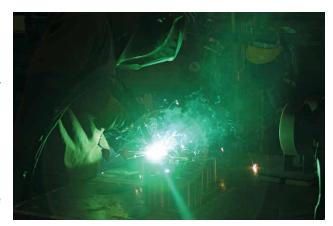
#### **SERVICE**

Eder Flag is committed to providing superior service to support each of our customers with technical experts available to assist you. Our customer service is unparalleled in the industry. We understand the importance of meeting your schedule and we will work with you to meet or exceed your expectations.

#### **MANUFACTURING**

Eder Flag's flagpole shafts are manufactured and precision fabricated in the United States from new, seamless 6063-T6 aluminum tubing with tensile strength not less than 30,000psi and a yield point of 25,000psi. The conical portion tapers approximately 1" in every 5-1/2 feet.

On site welding and fabrication is a specialty for which we have become world renowned. Creative design and conscientious workmanship are our benchmarks to create the flagpoles, brackets and accessories you need.



#### **INVENTORY**

Eder Flag's inventory of flagpole shafts and replacement parts is unsurpassed. We carry an inventory of over 24,000 items that are flagpole and flag related.

Poles with overall lengths of less than 38' 6" can be shipped in one piece. Select 30' and 35' poles may be available in two piece sections upon request for difficult to get to shipping areas. Longer lengths are shipped in sections and will be factory fitted with a self-aligning sleeve which requires no field welding. Upon proper assembly a hair-line joint will occur. All poles are spiral wrapped with protective paper and shipped in a hard fiber tube.



Flags and accessories are the other side of our business. In addition to our large inventory of flagpoles, we also offer a complete line of U.S., State and International Flags. Our custom flag department can create beautifully appliqued or digitally printed flags with company logos or designs to your specifications. We are the nation's most complete supplier to the Flag and Flagpole Industry. Contact us to request a full line catalog.

Shop drawings and installation instructions can be found at www.ederflag.com. All foundation dimensions listed in the shop drawings are intended for general guidelines only in good, stiff, firm, natural, undisturbed soil. If these conditions are not met, please consult a local engineer.

#### STANDARD ANODIZED FINISHES

All flagpole shafts are highly polished with fine grain aluminum oxide cloth resulting in a high quality, deep satin luster finish. This finish represents the ultimate in architectural finishes for aluminum flagpoles and is the most specified and used finish in the flagpole industry. The elegant soft sheen remains maintenance free and does not flake or peel. Anodizing the flagpole offers increased protection from the elements, especially against seaside conditions and corrosion.

The following anodized finishes are available as standard colors. Note: For bronze, dark bronze #313 is supplied unless otherwise specified.













SATIN

CLEAR

BRONZE #311 (LIGHT)

BRONZE #312 (MEDIUM)

BRONZE #313 (DARK)

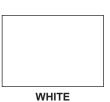
BLACK (#335)



#### **CUSTOM FINISHES**

We offer alternate finishes and custom powder coat paint colors which may be more suitable for particular job conditions. Please contact us and provide specific RAL # for a prompt quotation.





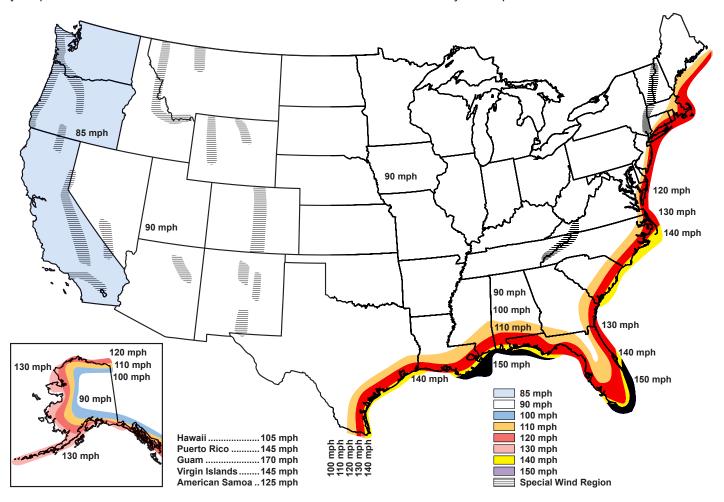


ADDITIONAL FINISHES AVAILABLE

#### **GROUND SET CONE TAPERED ALUMINUM FLAGPOLES**

WIND LOAD CHART

The map below shows the maximum steady wind expected at an elevation of thirty feet above ground level within a fifty-year period of recurrence. Areas with the same maximum constant or steady wind speed are indicated.



Because wind speeds are usually not constant, and gusts are involved, flagpoles (both flagged and unflagged) are listed in this catalog with a constant wind speed and a 1.3 gust factor.

Flagpoles and their associated wind speeds listed assume that ten percent of the overall length of the flagpole is buried at or near ground level per industry recommendations. Special engineering may be required for other applications such as wall or roof mounted flagpoles. Contact us for a prompt response regarding any situation that may require special engineering.

Safe flagpole design requires knowledge of the loads to which they will be subjected. Principal load acting on flagpoles is wind load and that load must be carefully determined. Maximum wind speeds to which flagpoles are exposed are dependent upon many factors such as geographical location, whether or not it is in the center of a large city, a small town's outskirts, seashore, at ground level or on the roof of a high building. Wind speeds generally are higher along coastal areas than inland. They are also higher in open country than in the center of cities. Wind speed also becomes greater as height above ground increases. Wind exerts a force on the pole as well as the flag, thus both loads must be added to determine total load. Flags of different sizes are designed to be flown from different poles.

It's important that flagpoles be selected which are capable of supporting the largest flag intended to be flown in the highest wind speed to which it will be subjected. Loads on flagpoles are resisted by the mounting foundation, roof, or wall to which it is secured.

PLEASE NOTE: recommended flag sizes throughout this catalog do not represent a warranty that the flag size shown may be safely flown in all wind speeds. Personal injury, flagpole damage or property damage can occur when flying oversized flags and banners or flying flags in higher winds than recommended.

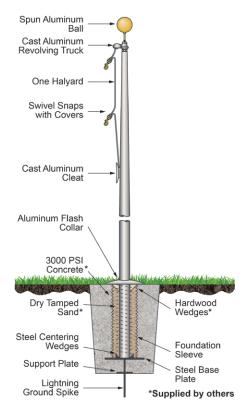
#### **EXTERNAL HALYARD FLAGPOLES**

External Halyard Ground Set Cone Tapered Aluminum Flagpoles • Standard finishes available: Satin, Clear, Bronze #313, Black



# EXTERNAL HALYARD FLAGPOLES STANDARD ACCESSORIES

- · Gold Anodized Aluminum Ball Ornament
- Cast Aluminum Revolving Truck w/Pulley †
- · Solid Braided Polypropylene Halyard
- · Swivel Flag Snaps w/Vinyl Snap Covers
- · Cast Aluminum Cleat w/Mounting Screws
- Spun Aluminum Flash Collar
- · Galvanized Steel Foundation Sleeve
- † ECSA20 & ECSA25 poles have a stationary truck as standard and flagpoles are not supplied with a plate support or centering wedges.



|            | MODEL  | EXPOSED | OVERALL | # OF     | BUTT | TOP    |      | UNFLAGGED       | FLAGGED         | SUGGESTED | SHIPPING  |
|------------|--------|---------|---------|----------|------|--------|------|-----------------|-----------------|-----------|-----------|
|            | MODEL  | HEIGHT  | LENGTH  | SECTIONS | DIA. | DIA.   | WALL | MAX. WIND SPEED | MAX. WIND SPEED | FLAG SIZE | WEIGHT    |
|            | ECSA20 | 20'     | 22'     | 1        | 4"   | 2-3/8" | .125 | 152 MPH         | 110 MPH         | 3' x 5'   | 92 lbs.   |
| 20'        | ECX20  | 20'     | 23'     | 1        | 5"   | 3"     | .125 | 255 MPH         | 120+ MPH        | 3' x 5'   | 119 lbs.  |
|            | EC20   | 20'     | 23'     | 1        | 5"   | 3"     | .188 | 315 MPH         | 120+ MPH        | 3' x 5'   | 122 lbs.  |
|            | ECSA25 | 25'     | 27'     | 1        | 4"   | 2-3/8" | .125 | 113 MPH         | 88 MPH          | 4' x 6'   | 112 lbs.  |
| 25'        | ECX25  | 25'     | 27'     | 1        | 5"   | 3"     | .125 | 137 MPH         | 105 MPH         | 4' x 6'   | 129 lbs.  |
| 23         | ECXA25 | 25'     | 27'     | 1        | 5"   | 3"     | .156 | 183 MPH         | 120 MPH         | 4' x 6'   | 134 lbs.  |
|            | EC25   | 25'     | 27'     | 1        | 6"   | 3-1/2" | .188 | 250 MPH         | 120+ MPH        | 4' x 6'   | 181 lbs.  |
|            | ECX30  | 30'     | 33'     | 1 or 2*  | 5"   | 3"     | .125 | 104 MPH         | 85 MPH          | 5' x 8'   | 154 lbs.  |
|            | ECXA30 | 30'     | 33'     | 1 or 2*  | 5"   | 3"     | .156 | 119 MPH         | 95 MPH          | 5' x 8'   | 162 lbs.  |
| 30'        | ECL30  | 30'     | 33'     | 1        | 5"   | 3"     | .188 | 131 MPH         | 100 MPH         | 5' x 8'   | 180 lbs.  |
|            | ECA30  | 30'     | 33'     | 1 or 2*  | 6"   | 3-1/2" | .156 | 184 MPH         | 115 MPH         | 5' x 8'   | 214 lbs.  |
|            | EC30   | 30'     | 33'     | 1 or 2*  | 6"   | 3-1/2" | .188 | 211 MPH         | 120+ MPH        | 5' x 8'   | 217 lbs.  |
|            | ECSA35 | 35'     | 38-1/2' | 1        | 5"   | 3"     | .188 | 104 MPH         | 86 MPH          | 6' x 10'  | 219 lbs.  |
| 35'        | ECX35  | 35'     | 38-1/2' | 1 or 2*  | 6"   | 3-1/2" | .156 | 119 MPH         | 91 MPH          | 6' x 10'  | 237 lbs.  |
| 35         | ECA35  | 35'     | 38-1/2' | 1 or 2*  | 7"   | 3-1/2" | .156 | 175 MPH         | 114 MPH         | 6' x 10'  | 251 lbs.  |
|            | EC35   | 35'     | 38-1/2' | 1 or 2*  | 7"   | 3-1/2" | .188 | 202 MPH         | 120 MPH         | 6' x 10'  | 271 lbs.  |
|            | ECX40  | 40'     | 44'     | 2**      | 7"   | 3-1/2" | .156 | 122 MPH         | 91 MPH          | 8' x 12'  | 272 lbs.  |
| 40'        | ECA40  | 40'     | 44'     | 2**      | 8"   | 3-1/2" | .156 | 171 MPH         | 110 MPH         | 8' x 12'  | 298 lbs.  |
|            | EC40   | 40'     | 44'     | 2**      | 8"   | 3-1/2" | .188 | 203 MPH         | 120 MPH         | 8' x 12'  | 309 lbs.  |
| 45'        | EC45   | 45'     | 49-1/2' | 2**      | 8"   | 3-1/2" | .188 | 166 MPH         | 100 MPH         | 8' x 12'  | 361 lbs.  |
| <b>FOI</b> | ECX50  | 50'     | 55'     | 3**      | 8"   | 3-1/2" | .188 | 118 MPH         | 85 MPH          | 10' x 15' | 433 lbs.  |
| 50'        | EC50   | 50'     | 55'     | 3**      | 10"  | 4"     | .188 | 185 MPH         | 115 MPH         | 10' x 15' | 513 lbs.  |
|            | ECX60  | 60'     | 66'     | 3**      | 10"  | 4"     | .188 | 122 MPH         | 90 MPH          | 12' x 18' | 665 lbs.  |
| 60'        | ECXA60 | 60'     | 66'     | 3**      | 10"  | 4"     | .250 | 150 MPH         | 106 MPH         | 12' x 18' | 754 lbs.  |
|            | EC60   | 60'     | 66'     | 3**      | 12"  | 4"     | .250 | 213 MPH         | 120 MPH         | 12' x 18' | 833 lbs.  |
| 70'        | ECX70  | 70'     | 77'     | 3**      | 10"  | 4"     | .312 | 127 MPH         | 91 MPH          | 15' x 25' | 1032 lbs. |
| 70'        | EC70   | 70'     | 77'     | 3**      | 12"  | 4"     | .250 | 169 MPH         | 105 MPH         | 15' x 25' | 978 lbs.  |
| 80'        | EC80   | 80'     | 88'     | 3**      | 12"  | 4"     | .375 | 174 MPH         | 105 MPH         | 20' x 30' | 1357 lbs. |

<sup>\*</sup> Flagpole models available in both one and two section styles; please specify when placing your order. Single section pole(s) will be shipped if not specified.

<sup>\*\*</sup> Flagpole models available in multi-piece pole(s) only.

#### **HURRICANE SERIES**

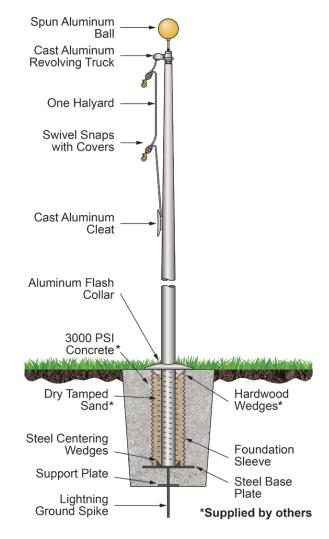
External Halyard Ground Set Cone Tapered Aluminum Flagpoles • Standard finishes available: Satin, Clear, Bronze #313, Black

Hurricane Series poles have an increased butt diameter and wall thickness that makes them better suited for coastal and high wind areas.



# STANDARD ACCESSORIES

- Gold Anodized Aluminum Ball Ornament
- Cast Aluminum Revolving Truck w/ Pulley
- Solid Braided Polypropylene Halyard
- Swivel Flag Snaps w/ Vinyl Snap Covers
- Cast Aluminum Cleat w/Mounting Screws
- Spun Aluminum Flash Collar
- Galvanized Steel Foundation Sleeve



| MODEL        | EXPOSED HEIGHT | OVERALL LENGTH | # OF<br>SECTIONS | BUTT<br>DIA. | TOP<br>DIA. | WALL | UNFLAGGED<br>MAX. WIND SPEED | FLAGGED<br>MAX. WIND SPEED | SUGGESTED<br>FLAG SIZE | SHIPPING<br>WEIGHT |  |  |
|--------------|----------------|----------------|------------------|--------------|-------------|------|------------------------------|----------------------------|------------------------|--------------------|--|--|
| 25' FLAG     | SPOLE          |                |                  |              |             |      |                              |                            |                        |                    |  |  |
| ECH25        | 25'            | 27'            | 1                | 6"           | 3-1/2"      | .250 | 255 MPH                      | 150+ MPH                   | 4' x 6'                | 233 lbs.           |  |  |
| 30' FLAGPOLE |                |                |                  |              |             |      |                              |                            |                        |                    |  |  |
| ECH30        | 30'            | 33'            | 2**              | 6"           | 3-1/2"      | .250 | 241 MPH                      | 150+ MPH                   | 5' x 8'                | 322 lbs.           |  |  |
| 35' FLAG     | 35' FLAGPOLE   |                |                  |              |             |      |                              |                            |                        |                    |  |  |
| ECH35        | 35'            | 38-1/2'        | 2**              | 8"           | 3-1/2"      | .250 | 255 MPH                      | 150 MPH                    | 6' x 10'               | 351 lbs.           |  |  |
| 40' FLAG     | SPOLE          |                |                  |              |             |      |                              |                            |                        |                    |  |  |
| ECH40        | 40'            | 44'            | 2**              | 8"           | 3-1/2"      | .250 | 231 MPH                      | 150 MPH                    | 8' x 12'               | 399 lbs.           |  |  |
| 50' FLAGPOLE |                |                |                  |              |             |      |                              |                            |                        |                    |  |  |
| ECH50        | 50'            | 55'            | 3**              | 10"          | 4"          | .312 | 230 MPH                      | 150 MPH                    | 10' x 15'              | 625 lbs.           |  |  |

<sup>\*\*</sup> Flagpole models available in multi-piece pole(s) only.

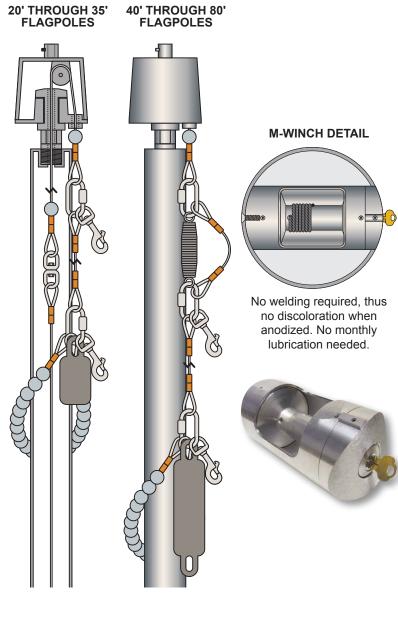


#### **DELUXE IH SERIES**

Internal Halyard Ground Set Cone Tapered Aluminum Flagpoles

#### STANDARD ACCESSORIES

- Cast Aluminum Revolving Truck with enclosed stainless steel bearings and raceway
- Stainless Steel Cable Assembly
- Deluxe Flag Arrangement
- Retainer Ring and Counterweight
- Exclusive M-Winch System
- Spun Aluminum Flash Collar
- · Galvanized Steel Foundation Sleeve
- See page 25 for optional ornament selections



#### **DELUXE IH SERIES**

Internal Halyard Ground Set Cone Tapered Aluminum Flagpoles • Standard finishes available: Satin, Clear, Bronze #313, Black

These internal halyard flagpoles contain our exclusive M-Winch mounted inside the flagpole shaft, operable only with a removable crank handle. As the stainless steel cable unwinds from the M-Winch, it passes up through the inside of the flagpole shaft, over the truck sheave to the outside of the shaft, where the retainer ring provides a sliding anchor. A counterweight, heavily coated with plastisol, attached to the retainer ring, allows the halyard to be lowered for fastening or removing the flag. The halyard is then raised completely for added security.

Our maintenance-free M-Winch is gearless and self-locking at any point, eliminating the need for a separate brake. This direct drive M-Winch provides rapid raising and lowering of the flag with little effort. The design does not require any welding, thus avoiding discoloration when an anodized finish is desired. No monthly lubrication is needed. This M-Winch system can be easily adapted to existing on-site flagpoles.

| MODEL    | EXPOSED HEIGHT | OVERALL LENGTH | # OF<br>SECTIONS | BUTT<br>DIA. | TOP<br>DIA. | WALL    | UNFLAGGED<br>MAX. WIND SPEED | FLAGGED<br>MAX. WIND SPEED | SUGGESTED<br>FLAG SIZE | SHIPPING<br>WEIGHT |
|----------|----------------|----------------|------------------|--------------|-------------|---------|------------------------------|----------------------------|------------------------|--------------------|
| 20' FLAC | POLES          |                |                  |              |             |         |                              |                            |                        |                    |
| ECX20IH  | 20'            | 23'            | 1                | 5"           | 3"          | .125    | 250 MPH                      | 120+ MPH                   | 3' x 5'                | 129 lbs.           |
| EC20IH   | 20'            | 23'            | 1                | 5"           | 3"          | .188    | 315 MPH                      | 120+ MPH                   | 3' x 5'                | 147 lbs.           |
| 25' FLAC | SPOLES         |                | '                |              | '           | '       |                              |                            |                        |                    |
| ECX25IH  | 25'            | 27'            | 1                | 5"           | 3"          | .125    | 144 MPH                      | 104 MPH                    | 4' x 6'                | 139 lbs.           |
| ECXA25IH | 25'            | 27'            | 1                | 5"           | 3"          | .156    | 192 MPH                      | 117 MPH                    | 4' x 6'                | 157 lbs.           |
| EC25IH   | 25'            | 27'            | 1                | 6"           | 3-1/2"      | .188    | 222 MPH                      | 120+ MPH                   | 4' x 6'                | 195 lbs.           |
| 30' FLAC | SPOLES         |                |                  |              |             |         |                              |                            |                        |                    |
| ECX30IH  | 30'            | 33'            | 1 or 2*          | 5"           | 3"          | .125    | 110 MPH                      | 75 MPH                     | 5' x 8'                | 177 lbs.           |
| ECXA30IH |                |                | 5"               | 3"           | .156        | 119 MPH | 91 MPH                       | 5' x 8'                    | 187 lbs.               |                    |
| ECL30IH  |                |                | 100 MPH          | 5' x 8'      | 190 lbs.    |         |                              |                            |                        |                    |
| ECA30IH  | 30'            | 33'            | 1 or 2*          | 6"           | 3-1/2"      | .156    | 184 MPH                      | 117 MPH                    | 5' x 8'                | 239 lbs.           |
| EC30IH   | 30'            | 33'            | 1 or 2*          | 6"           | 3-1/2"      | .188    | 211 MPH                      | 120+ MPH                   | 5' x 8'                | 242 lbs.           |
| 35' FLAC | POLES          |                |                  |              |             |         |                              |                            |                        |                    |
| ECSA35IH | 35'            | 38-1/2'        | 1                | 5"           | 3"          | .188    | 104 MPH                      | 86 MPH                     | 6' x 10'               | 241 lbs.           |
| ECX35IH  | 35'            | 38-1/2'        | 1 or 2*          | 6"           | 3-1/2"      | .156    | 122 MPH                      | 91 MPH                     | 6' x 10'               | 261 lbs.           |
| ECA35IH  | 35'            | 38-1/2'        | 1 or 2*          | 7"           | 3-1/2"      | .156    | 179 MPH                      | 117 MPH                    | 6' x 10'               | 280 lbs.           |
| EC35IH   | 35'            | 38-1/2'        | 1 or 2*          | 7"           | 3-1/2"      | .188    | 200 MPH                      | 120 MPH                    | 6' x 10'               | 290 lbs.           |
| 40' FLAC | POLES          |                |                  |              |             |         |                              |                            |                        |                    |
| ECX40IH  | 40'            | 44'            | 2**              | 7"           | 3-1/2"      | .156    | 125 MPH                      | 91 MPH                     | 8' x 12'               | 282 lbs.           |
| ECA40IH  | 40'            | 44'            | 2**              | 8"           | 3-1/2"      | .156    | 171 MPH                      | 110 MPH                    | 8' x 12'               | 319 lbs.           |
| EC40IH   | 40'            | 44'            | 2**              | 8"           | 3-1/2"      | .188    | 203 MPH                      | 120 MPH                    | 8' x 12'               | 319 lbs.           |
| 45' FLAC | SPOLE          |                | '                |              | '           | '       |                              |                            |                        |                    |
| EC45IH   | 45'            | 49-1/2'        | 2**              | 8"           | 3-1/2"      | .188    | 166 MPH                      | 100 MPH                    | 8' x 12'               | 371 lbs.           |
| 50' FLAC | POLES          | 1              | 1                |              |             |         | '                            | '                          |                        |                    |
| ECX50IH  | 50'            | 55'            | 3**              | 8"           | 3-1/2"      | .188    | 118 MPH                      | 85 MPH                     | 10' x 15'              | 443 lbs.           |
| EC50IH   | 50'            | 55'            | 3**              | 10"          | 4"          | .188    | 185 MPH                      | 115 MPH                    | 10' x 15'              | 523 lbs.           |
| 60' FLAC | POLES          | 1              | -                |              |             |         |                              |                            |                        |                    |
| ECX60IH  | 60'            | 66'            | 3**              | 10"          | 4"          | .188    | 122 MPH                      | 90 MPH                     | 12' x 18'              | 675 lbs.           |
| ECXA60IH | 60'            | 66'            | 3**              | 10"          | 4"          | .250    | 150 MPH                      | 106 MPH                    | 12' x 18'              | 764 lbs.           |
| EC60IH   | 60'            | 66'            | 3**              | 12"          | 4"          | .250    | 213 MPH                      | 120 MPH                    | 12' x 18'              | 843 lbs.           |
| 70' FLAC | POLES          |                |                  |              |             |         |                              |                            |                        |                    |
| ECX70IH  | 70'            | 77'            | 3**              | 10"          | 4"          | .312    | 127 MPH                      | 91 MPH                     | 15' x 25'              | 1042 lbs           |
| EC70IH   | 70'            | 77'            | 3**              | 12"          | 4"          | .250    | 169 MPH                      | 105 MPH                    | 15' x 25'              | 988 lbs.           |
| 80' FLAC |                |                |                  |              |             | .200    | 100 1111 11                  | 100 1111                   | 10 11 20               |                    |
| EC80IH   | 80'            | 88'            | 3**              | 12"          | 4"          | .375    | 174 MPH                      | 105 MPH                    | 20' x 30'              | 1367 lbs           |
|          |                |                |                  |              |             |         | nen placing vour order.      |                            |                        |                    |

<sup>\*</sup> Flagpole models available in both one and two section styles; please specify when placing your order. Single section pole(s) will be shipped if not specified.

<sup>\*\*</sup> Flagpole models available in multi-piece pole(s) only.

#### **HURRICANE SERIES**

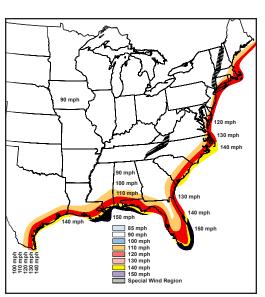
Internal Halyard Ground Set Cone Tapered Aluminum Flagpoles • Standard finishes available: Satin, Clear, Bronze #313, Black

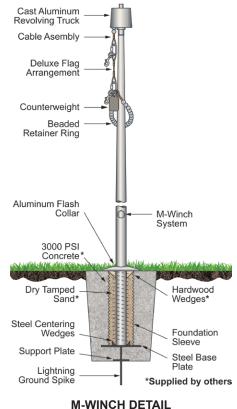
The increased butt diameter and wall thickness of these flagpole shafts provide owners with the wind speed ratings necessary for high wind and coastal areas.



#### STANDARD ACCESSORIES

- Cast Aluminum Revolving Truck with enclosed stainless steel bearings and raceway
- · Stainless Steel Cable Assembly
- Deluxe Flag Arrangement
- · Retainer Ring and Counterweight
- Exclusive M-Winch System
- · Spun Aluminum Flash Collar
- · Galvanized Steel Foundation Sleeve
- See page 25 for optional ornament selections





# M-WINCH DETAIL

| MODEL        | EXPOSED HEIGHT | OVERALL LENGTH | # OF<br>SECTIONS | BUTT<br>DIA. | TOP<br>DIA. | WALL | UNFLAGGED<br>MAX. WIND SPEED | FLAGGED<br>MAX. WIND SPEED | SUGGESTED<br>FLAG SIZE | SHIPPING<br>WEIGHT |  |  |  |
|--------------|----------------|----------------|------------------|--------------|-------------|------|------------------------------|----------------------------|------------------------|--------------------|--|--|--|
| 25' FLAG     | 25' FLAGPOLE   |                |                  |              |             |      |                              |                            |                        |                    |  |  |  |
| ECH25IH      | 25'            | 27'            | 1                | 6"           | 3-1/2"      | .250 | 255 MPH                      | 150+ MPH                   | 4' x 6'                | 233 lbs.           |  |  |  |
| 30' FLAGPOLE |                |                |                  |              |             |      |                              |                            |                        |                    |  |  |  |
| ECH30IH      | 30'            | 33'            | 2**              | 6"           | 3-1/2"      | .250 | 241 MPH                      | 150+ MPH                   | 5' x 8'                | 322 lbs.           |  |  |  |
| 35' FLAG     | 35' FLAGPOLE   |                |                  |              |             |      |                              |                            |                        |                    |  |  |  |
| ECH35IH      | 35'            | 38-1/2'        | 2**              | 8"           | 3-1/2"      | .250 | 255 MPH                      | 150 MPH                    | 6' x 10'               | 351 lbs.           |  |  |  |
| 40' FLAG     | POLE           |                |                  |              |             |      |                              |                            |                        |                    |  |  |  |
| ECH40IH      | 40'            | 44'            | 2**              | 8"           | 3-1/2"      | .250 | 231 MPH                      | 150 MPH                    | 8' x 12'               | 399 lbs.           |  |  |  |
| 50' FLAGPOLE |                |                |                  |              |             |      |                              |                            |                        |                    |  |  |  |
| ECH50IH      | 50'            | 55'            | 3**              | 10"          | 4"          | .312 | 230 MPH                      | 150 MPH                    | 10' x 15'              | 625 lbs.           |  |  |  |

<sup>\*\*</sup> Flagpole models available in multi-piece pole(s) only.

#### INTERNAL HALYARD FLAGPOLES: VANGUARD SERIES

#### **VANGUARD SERIES**

Internal Halyard Ground Set Cone Tapered Aluminum Flagpoles • Standard finishes available: Satin, Clear, Bronze #313, Black

#### The Vanguard series provides an economical alternative to deluxe internal halyard systems.

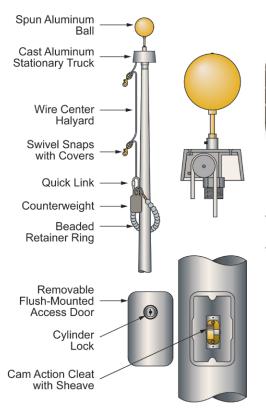
#### STANDARD ACCESSORIES

- · Gold Anodized Aluminum Ball Ornament
- Cast Aluminum Stationary Truck (Optional: Revolving Truck Available)
- · Nylon Wire Center Halyard
- · Swivel Flag Snaps w/Vinyl Snap Covers
- · Retainer Ring and Counterweight
- · Stainless Steel Quick Link
- Cam Action Cleat (accessible behind a lockable access door)
- · Spun Aluminum Flash Collar
- · Galvanized Steel Foundation Sleeve

|         | EXPOSED | OVERALL | # OF     | BUTT | TOP    |      | UNFLAGGED       | FLAGGED         | SUGGESTED        | SHIPPING |
|---------|---------|---------|----------|------|--------|------|-----------------|-----------------|------------------|----------|
| MODEL   | HEIGHT  | LENGTH  | SECTIONS | DIA. | DIA.   | WALL | MAX. WIND SPEED | MAX. WIND SPEED | <b>FLAG SIZE</b> | WEIGHT   |
| ECXV20  | 20'     | 23'     | 1        | 5"   | 3"     | .125 | 250 MPH         | 120+ MPH        | 3' x 5'          | 129 lbs. |
| ECV20   | 20'     | 23'     | 1        | 5"   | 3"     | .188 | 315 MPH         | 120+ MPH        | 3' x 5'          | 142 lbs. |
| ECXV25  | 25'     | 27'     | 1        | 5"   | 3"     | .125 | 144 MPH         | 104 MPH         | 4' x 6'          | 139 lbs. |
| ECXAV25 | 25'     | 27'     | 1        | 5"   | 3"     | .156 | 192 MPH         | 117 MPH         | 4' x 6'          | 152 lbs. |
| ECV25   | 25'     | 27'     | 1        | 6"   | 3-1/2" | .188 | 222 MPH         | 120+ MPH        | 4' x 6'          | 197 lbs. |
| ECXV30  | 30'     | 33'     | 1 or 2*  | 5"   | 3"     | .125 | 110 MPH         | 75 MPH          | 5' x 8'          | 172 lbs. |
| ECXAV30 | 30'     | 33'     | 1 or 2*  | 5"   | 3"     | .156 | 119 MPH         | 91 MPH          | 5' x 8'          | 185 lbs. |
| ECLV30  | 30'     | 33'     | 1        | 5"   | 3"     | .188 | 127 MPH         | 96 MPH          | 5' x 8'          | 185 lbs. |
| ECAV30  | 30'     | 33'     | 1        | 6"   | 3-1/2" | .156 | 184 MPH         | 117 MPH         | 5' x 8'          | 224 lbs. |
| ECV30   | 30'     | 33'     | 1        | 6"   | 3-1/2" | .188 | 211 MPH         | 120+ MPH        | 5' x 8'          | 227 lbs. |
| ECSAV35 | 35'     | 38-1/2' | 1        | 5"   | 3"     | .188 | 104 MPH         | 86 MPH          | 6' x 10'         | 229 lbs. |
| ECXV35  | 35'     | 38-1/2' | 1        | 6"   | 3-1/2" | .156 | 122 MPH         | 91 MPH          | 6' x 10'         | 247 lbs. |
| ECAV35  | 35'     | 38-1/2' | 1        | 7"   | 3-1/2" | .156 | 179 MPH         | 117 MPH         | 6' x 10'         | 261 lbs. |
| ECV35   | 35'     | 38-1/2' | 1        | 7"   | 3-1/2" | .188 | 200 MPH         | 120 MPH         | 6' x 10'         | 281 lbs. |
| ECXV40  | 40'     | 44'     | 2**      | 7"   | 3-1/2" | .156 | 125 MPH         | 91 MPH          | 8' x 12'         | 294 lbs. |
| ECAV40  | 40'     | 44'     | 2**      | 8"   | 3-1/2" | .156 | 171 MPH         | 110 MPH         | 8' x 12'         | 309 lbs. |
| ECV40   | 40'     | 44'     | 2**      | 8"   | 3-1/2" | .188 | 195 MPH         | 120 MPH         | 8' x 12'         | 319 lbs. |

<sup>\*</sup> Flagpole models available in both one and two section styles; please specify when placing your order. Single section pole(s) will be shipped if not specified.

<sup>\*\*</sup> Flagpole models available in multi-piece pole(s) only.



#### **ACCESS DOOR & FRAMES**







DIAMETER POLES

- 5" diameter poles supplied with a hinged access door and frame unit.
- 6" and larger diameter poles supplied with a removable flush-mounted access door for added strength.

CAM ACTION CLEAT





#### **VERTICAL WALL MOUNT SERIES**

External Halyard Cone Tapered Aluminum Flagpoles • Standard finishes available: Satin, Clear, Bronze #313, Black

# **BRACKETS FOR** 2-3/8" THROUGH **5" POLES BRACKETS FOR 6" AND 6-1/2" POLES** BRACKETS FOR 7", 8" OR 10" POLES\* \*Available upon request Recommended minimum spread between brackets: 10% of the length of the pole Illustration depicting

#### **STANDARD ACCESSORIES**

- Gold Anodized Aluminum Ball Ornament
- Cast Aluminum Revolving Truck on 5" & 6" diameter poles; all others have a Stationary Truck as standard
- Solid Braided Polypropylene Halyard
- · Cast Aluminum Cleat w/Mounting

Screws

- 3-1/2" thru 6" diameter poles have Swivel Flag Snaps w/Vinyl Covers; all others have Nylon Flag Snaps
- · Cast Aluminum Mounting Brackets.
- If Thru Wall Bolts are required, please advise length of bolt needed.

Wind load requirements are based upon flag size and mounted pole elevation.

| MODEL   | OVERALL LENGTH | # OF<br>SECTIONS | BUTT<br>DIA. | TOP<br>DIA. | WALL | REC. FLAG<br>SIZE | SHIPPING<br>WEIGHT |
|---------|----------------|------------------|--------------|-------------|------|-------------------|--------------------|
| EVWM8   | 8'             | 1                | 2-3/8"       | 1-7/8"      | .140 | 3' x 5'           | 31 lbs.            |
| EVWM10  | 10'            | 1                | 2-3/8"       | 1-7/8"      | .140 | 3' x 5'           | 35 lbs.            |
| EVWM12  | 12'            | 1                | 2-3/8"       | 1-7/8"      | .140 | 3' x 5'           | 38 lbs.            |
| EVWM14  | 14'            | 1                | 2-3/8"       | 1-7/8"      | .140 | 3' x 5'           | 42 lbs.            |
| EVWM17  | 17'            | 1                | 2-3/8"       | 1-7/8"      | .140 | 3' x 5'           | 47 lbs.            |
| EVWM20  | 20'            | 1                | 2-3/8"       | 1-7/8"      | .140 | 3' x 5'           | 52 lbs.            |
| EVWM22  | 22'            | 1                | 2-3/8"       | 1-7/8"      | .140 | 3' x 5'           | 56 lbs.            |
| EVWS8   | 8'             | 1                | 3"           | 1-7/8"      | .125 | 3' x 5'           | 31 lbs.            |
| EVWS10  | 10'            | 1                | 3"           | 1-7/8"      | .125 | 3' x 5'           | 34 lbs.            |
| EVWS12  | 12'            | 1                | 3"           | 1-7/8"      | .125 | 3' x 5'           | 38 lbs.            |
| EVWS14  | 14'            | 1                | 3"           | 1-7/8"      | .125 | 3' x 5'           | 42 lbs.            |
| EVWS17  | 17'            | 1                | 3"           | 1-7/8"      | .125 | 3' x 5'           | 48 lbs.            |
| EVWS20  | 20'            | 1                | 3"           | 1-7/8"      | .125 | 3' x 5'           | 53 lbs.            |
| EVWS22  | 22'            | 1                | 3"           | 1-7/8"      | .125 | 3' x 5'           | 57 lbs.            |
| EVWS25  | 25'            | 1                | 3"           | 1-7/8"      | .125 | 3' x 5'           | 63 lbs.            |
| EVWS27  | 27'            | 1                | 3"           | 1-7/8"      | .125 | 3' x 5'           | 67 lbs.            |
| EVW12   | 12'            | 1                | 3-1/2"       | 2-3/8"      | .125 | 3' x 5'           | 44 lbs.            |
| EVW16   | 16'            | 1                | 3-1/2"       | 2-3/8"      | .125 | 3' x 5'           | 52 lbs.            |
| EVW20   | 20'            | 1                | 3-1/2"       | 2-3/8"      | .125 | 3' x 5'           | 59 lbs.            |
| EVW22   | 22'            | 1                | 3-1/2"       | 2-3/8"      | .125 | 3' x 5'           | 66 lbs.            |
| EVW25   | 25'            | 1                | 3-1/2"       | 2-3/8"      | .125 | 4' x 6'           | 75 lbs.            |
| EVW27   | 27'            | 1                | 3-1/2"       | 2-3/8"      | .125 | 4' x 6'           | 77 lbs.            |
| EVWAF16 | 16'            | 1                | 4"           | 2-3/8"      | .125 | 3' x 5'           | 81 lbs.            |
| EVWAF20 | 20'            | 1                | 4"           | 2-3/8"      | .125 | 3' x 5'           | 94 lbs.            |
| EVWAF22 | 22'            | 1                | 4"           | 2-3/8"      | .125 | 3' x 5'           | 101 lbs.           |
| EVWAF25 | 25'            | 1                | 4"           | 2-3/8"      | .125 | 4' x 6'           | 110 lbs.           |
| EVWAF27 | 27'            | 1                | 4"           | 2-3/8"      | .125 | 4' x 6'           | 117 lbs.           |
| EVWAF30 | 30'            | 1 or 2*          | 4"           | 2-3/8"      | .125 | 5' x 8'           | 178 lbs.           |
| LVW20   | 20'            | 1                | 5"           | 3"          | .125 | 4' x 6'           | 97 lbs.            |
| LVWC20  | 20'            | 1                | 5"           | 3"          | .188 | 4' x 6'           | 99 lbs.            |
| LVW23   | 23'            | 1                | 5"           | 3"          | .125 | 4' x 6'           | 108 lbs.           |
| LVWC23  | 23'            | 1                | 5"           | 3"          | .188 | 4' x 6'           | 111 lbs.           |
| LVW25   | 25'            | 1                | 5"           | 3"          | .125 | 4' x 6'           | 115 lbs.           |
| LVWA25  | 25'            | 1                | 5"           | 3"          | .156 | 4' x 6'           | 131 lbs.           |
| LVW27   | 27'            | 1                | 5"           | 3"          | .125 | 4' x 6'           | 123 lbs.           |
| LVWA27  | 27'            | 1                | 5"           | 3"          | .156 | 4' x 6'           | 139 lbs.           |
| LVW30   | 30'            | 1 or 2*          | 6"           | 3-1/2"      | .156 | 5' x 8'           | 178 lbs.           |
| LVWC30  | 30'            | 1 or 2*          | 6"           | 3-1/2"      | .188 | 5' x 8'           | 230 lbs.           |
| LVW33   | 33'            | 1 or 2*          | 6"           | 3-1/2"      | .156 | 5' x 8'           | 192 lbs.           |
| LVWC33  | 33'            | 1 or 2*          | 6"           | 3-1/2"      | .188 | 5' x 8'           | 250 lbs.           |
| LVW35   | 35'            | 1 or 2*          | 6"           | 3-1/2"      | .156 | 6' x 10'          | 201 lbs.           |

<sup>\*</sup> Flagpole models available in both one and two section styles; please specify when placing your order. Single section pole(s) will be shipped if not specified.

2-3/8"-5" butt dia. poles

#### **OUTRIGGER WALL MOUNT SERIES**

External Halyard Aluminum Flagpoles • Standard finishes available: Satin, Clear, Bronze #313, Black

## **ECOM** 2-3/8" Diameter Poles Only



EDO 3" Diameter Poles Only\* 30° Angle Only



\*Brackets for larger diameter poles available upon request

#### **ECOST & ECOS**

3" Diameter Poles Only 45° Angle Only



**ESO** 3" Diameter Poles Only 45° Angle Only

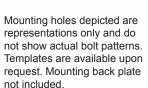


ECO 3-1/2" Diameter Poles Only 60° Angle Only



STANDARD ACCESSORIES

- Gold Anodized Aluminum Ball Ornament
- Cast Aluminum Stationary Truck
- Solid Braided Polypropylene Halyard
- (2) Nylon Flag Snaps
- Cast Aluminum Cleat w/Mounting Screws
- Cast Aluminum Mounting Brackets
- If Thru Wall Bolts are required, please advise length of bolt needed.





For Mounting Outrigger & Vertical Wall Mount Brackets

Zinc plated steel complete with one acorn nut, one hex nut, two washers & two lock washers.



| ITEM#  | SIZE       | LBS |
|--------|------------|-----|
| 380048 | 5/8" x 6"  | .75 |
| 380049 | 5/8" x 12" | 1.2 |
| 380050 | 5/8" x 18" | 1.7 |
| 380051 | 5/8" x 24" | 2.1 |
| 380052 | 5/8" x 30" | 2.5 |
| 380053 | 5/8" x 36" | 2.9 |

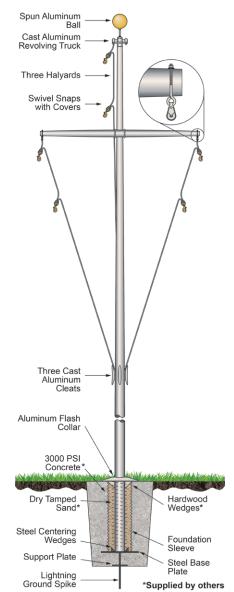
#### All Models are Cone Tapered Except the ECOS Models which are Non-Tapering Poles

| All models are cone rapered except the ecos models which are non-rapering Poles |                |                 |                 |              |             |      |                        |                    |  |  |  |  |  |
|---|----------------|-----------------|-----------------|--------------|-------------|------|------------------------|--------------------|--|--|--|--|--|
| MODEL   | OVERALL LENGTH | CONE<br>TAPERED | NON-<br>TAPERED | BUTT<br>DIA. | TOP<br>DIA. | WALL | SUGGESTED<br>FLAG SIZE | SHIPPING<br>WEIGHT |  |  |  |  |  |
| ECOM8   | 8'             | •               |                 | 2-3/8"       | 1-7/8"      | .140 | 3' x 5'                | 51 lbs.            |  |  |  |  |  |
| ECOM10  | 10'            | •               |                 | 2-3/8"       | 1-7/8"      | .140 | 3' x 5'                | 58 lbs.            |  |  |  |  |  |
| ECOM12  | 12'            | •               |                 | 2-3/8"       | 1-7/8"      | .140 | 3' x 5'                | 58 lbs.            |  |  |  |  |  |
| ECOM14  | 14'            | •               |                 | 2-3/8"       | 1-7/8"      | .140 | 3' x 5'                | 62 lbs.            |  |  |  |  |  |
| ECOM16  | 16'            | •               |                 | 2-3/8"       | 1-7/8"      | .140 | 3' x 5'                | 65 lbs.            |  |  |  |  |  |
| ECOST8  | 8'             | •               |                 | 3"           | 1-7/8"      | .125 | 3' x 5'                | 36 lbs.            |  |  |  |  |  |
| ECOST10   | 10'            | •               |                 | 3"           | 1-7/8"      | .125 | 3' x 5'                | 39 lbs.            |  |  |  |  |  |
| ECOS8   | 8'             |                 | •               | 3"           | 3"          | .125 | 3' x 5'                | 35 lbs.            |  |  |  |  |  |
| ECOS10  | 10'            |                 | •               | 3"           | 3"          | .125 | 3' x 5'                | 38 lbs.            |  |  |  |  |  |
| EDO8  | 8'             | •               |                 | 3"           | 1-7/8"      | .125 | 3' x 5'                | 25 lbs.            |  |  |  |  |  |
| EDO10   | 10'            | •               |                 | 3"           | 1-7/8"      | .125 | 3' x 5'                | 30 lbs.            |  |  |  |  |  |
| EDO12   | 12'            | •               |                 | 3"           | 1-7/8"      | .125 | 3' x 5'                | 35 lbs.            |  |  |  |  |  |
| ESO8  | 8'             | •               |                 | 3"           | 1-7/8"      | .125 | 3' x 5'                | 25 lbs.            |  |  |  |  |  |
| ESO10   | 10'            | •               |                 | 3"           | 1-7/8"      | .125 | 3' x 5'                | 30 lbs.            |  |  |  |  |  |
| ESO12   | 12'            | •               |                 | 3"           | 1-7/8"      | .125 | 3' x 5'                | 35 lbs.            |  |  |  |  |  |
| ECO8  | 8'             | •               |                 | 3-1/2"       | 2-3/8"      | .125 | 3' x 5'                | 54 lbs.            |  |  |  |  |  |
| ECO10   | 10'            | •               |                 | 3-1/2"       | 2-3/8"      | .125 | 3' x 5'                | 58 lbs.            |  |  |  |  |  |
| ECO12   | 12'            | •               |                 | 3-1/2"       | 2-3/8"      | .125 | 3' x 5'                | 62 lbs.            |  |  |  |  |  |
| ECO16   | 16'            | •               |                 | 3-1/2"       | 2-3/8"      | .125 | 3' x 5'                | 71 lbs.            |  |  |  |  |  |
| ECO20**   | 20'            | •               |                 | 3-1/2"       | 2-3/8"      | .125 | 4' x 6'                | 80 lbs.            |  |  |  |  |  |

<sup>\*\*</sup>Suggested to use guy wires

# SINGLE MAST NAUTICAL SERIES WITH YARDARM

External Halyard Ground Set Cone Tapered Aluminum Flagpoles • Standard finishes available: Satin, Clear, Bronze #313, Black



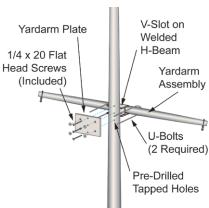
#### STANDARD ACCESSORIES

- Gold Anodized Aluminum Ball Ornament
- Cast Aluminum Revolving Truck w/Pulley
- Aluminum Yardarm w/Pulleys & Mounting Hardware
- 3 Lengths of Solid Braided Polypropylene Halyard
- Swivel Flag Snaps w/Vinyl Snap Covers
- 3 Cast Aluminum Cleats w/ Mounting Screws
- · Spun Aluminum Flash Collar
- Galvanized Steel Foundation Sleeve



| MODEL     | EXPOSED HEIGHT | OVERALL<br>LENGTH | # OF<br>SECTIONS | BUTT<br>DIA. | TOP<br>DIA. | WALL | YARDARM<br>LENGTH* | SHIPPING<br>WEIGHT |
|-----------|----------------|-------------------|------------------|--------------|-------------|------|--------------------|--------------------|
| ECXP20-Y  | 20'            | 23'               | 1                | 5"           | 3"          | .125 | 6'                 | 155 lbs.           |
| ECP20-Y   | 20'            | 23'               | 1                | 5"           | 3"          | .188 | 6'                 | 173 lbs.           |
| ECXP25-Y  | 25'            | 27'               | 1                | 5"           | 3"          | .125 | 6-1/2'             | 167 lbs.           |
| ECXAP25-Y | 25'            | 27'               | 1                | 5"           | 3"          | .156 | 6-1/2'             | 185 lbs.           |
| ECP25-Y   | 25'            | 27'               | 1                | 6"           | 3-1/2"      | .188 | 6-1/2'             | 233 lbs.           |
| ECXP30-Y  | 30'            | 33'               | 1 or 2*          | 5"           | 3"          | .125 | 8-1/2'             | 194 lbs.           |
| ECXAP30-Y | 30'            | 33'               | 1 or 2*          | 5"           | 3"          | .156 | 8-1/2'             | 202 lbs.           |
| ECAP30-Y  | 30'            | 33'               | 1 or 2*          | 6"           | 3-1/2"      | .156 | 8-1/2'             | 254 lbs.           |
| ECP30-Y   | 30'            | 33'               | 1 or 2*          | 6"           | 3-1/2"      | .188 | 8-1/2'             | 257 lbs.           |
| ECSAP35-Y | 35'            | 38-1/2'           | 1                | 5"           | 3"          | .188 | 9-1/2'             | 262 lbs.           |
| ECXP35-Y  | 35'            | 38-1/2'           | 1 or 2*          | 6"           | 3-1/2"      | .156 | 9-1/2'             | 280 lbs.           |
| ECAP35-Y  | 35'            | 38-1/2'           | 1 or 2*          | 7"           | 3-1/2"      | .156 | 9-1/2'             | 299 lbs.           |
| ECP35-Y   | 35'            | 38-1/2'           | 1 or 2*          | 7"           | 3-1/2"      | .188 | 9-1/2'             | 319 lbs.           |
| ECXP40-Y  | 40'            | 44'               | 2**              | 7"           | 3-1/2"      | .156 | 11'                | 324 lbs.           |
| ECAP40-Y  | 40'            | 44'               | 2**              | 8"           | 3-1/2"      | .156 | 11'                | 350 lbs.           |
| ECP40-Y   | 40'            | 44'               | 2**              | 8"           | 3-1/2"      | .188 | 11'                | 361 lbs.           |
| ECP45-Y   | 45'            | 49-1/2'           | 2**              | 8"           | 3-1/2"      | .188 | 11'                | 413 lbs.           |
| ECXP50-Y  | 50'            | 55'               | 3**              | 8"           | 3-1/2"      | .188 | 13'                | 492 lbs.           |
| ECP50-Y   | 50'            | 55'               | 3**              | 10"          | 4"          | .188 | 13'                | 572 lbs.           |
| ECXP60-Y  | 60'            | 66'               | 3**              | 10"          | 4"          | .188 | 14'                | 735 lbs.           |
| ECXAP60-Y | 60'            | 66'               | 3**              | 10"          | 4"          | .250 | 14'                | 824 lbs.           |
| ECP60-Y   | 60'            | 66'               | 3**              | 12"          | 4"          | .250 | 14'                | 903 lbs.           |
| ECXP70-Y  | 70'            | 77'               | 3**              | 10"          | 4"          | .312 | 16'                | 1107 lbs.          |
| ECP70-Y   | 70'            | 77'               | 3**              | 12"          | 4"          | .250 | 16'                | 1053 lbs.          |
| ECP80-Y   | 80'            | 88'               | 3**              | 12"          | 4"          | .375 | 18'                | 1442 lbs.          |

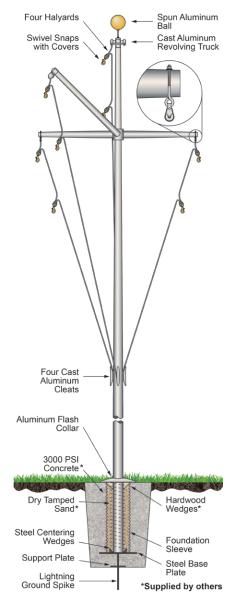




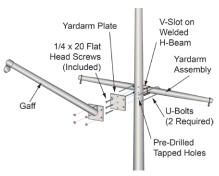
- ♦ Yardarm Center diameter is 3-1/2", End diameter is 2"
- \* Flagpole models available in both one and two section styles; please specify when placing your order. Single section pole(s) will be shipped if not specified.
- \*\* Flagpole models available in multi-piece pole(s) only.

# SINGLE MAST NAUTICAL SERIES WITH YARDARM & GAFF

External Halyard Ground Set Cone Tapered Aluminum Flagpoles • Standard finishes available: Satin, Clear, Bronze #313, Black



#### YARDARM & GAFF ASSEMBLY DETAIL



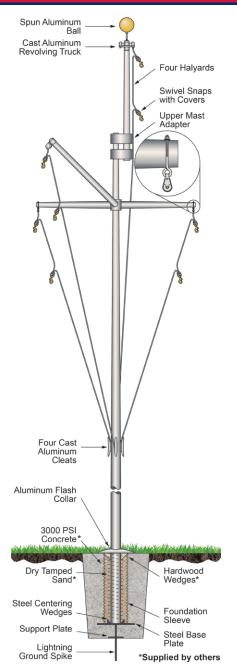
#### STANDARD ACCESSORIES

- Gold Anodized Aluminum Ball Ornament
- Cast Aluminum Revolving Truck w/Pulley
- Aluminum Yardarm & Gaff w/ Pulleys & Mounting Hardware
- 4 Lengths of Solid Braided Polypropylene Halyard
- Swivel Flag Snaps w/Vinyl Snap Covers
- 4 Cast Aluminum Cleats w/ Mounting Screws
- · Spun Aluminum Flash Collar
- Galvanized Steel Foundation Sleeve



| MODEL      | EXPOSED HEIGHT | OVERALL LENGTH | # OF<br>SECTIONS | BUTT<br>DIA. | TOP<br>DIA. | WALL | YARDARM<br>LENGTH* | GAFF<br>LENGTH | SHIPPING<br>WEIGHT |
|------------|----------------|----------------|------------------|--------------|-------------|------|--------------------|----------------|--------------------|
| ECXP20-YG  | 20'            | 23'            | 1                | 5"           | 3"          | .125 | 6'                 | 5'             | 185 lbs.           |
| ECP20-YG   | 20'            | 23'            | 1                | 5"           | 3"          | .188 | 6'                 | 5'             | 203 lbs.           |
| ECXP25-YG  | 25'            | 27'            | 1                | 5"           | 3"          | .125 | 6-1/2'             | 5-1/2'         | 217 lbs.           |
| ECXAP25-YG | 25'            | 27'            | 1                | 5"           | 3"          | .156 | 6-1/2'             | 5-1/2'         | 217 lbs.           |
| ECP25-YG   | 25'            | 27'            | 1                | 6"           | 3-1/2"      | .188 | 6-1/2'             | 5-1/2'         | 263 lbs.           |
| ECXP30-YG  | 30'            | 33'            | 1 or 2*          | 5"           | 3"          | .125 | 8-1/2'             | 6-1/2'         | 227 lbs.           |
| ECXAP30-YG | 30'            | 33'            | 1 or 2*          | 5"           | 3"          | .156 | 8-1/2'             | 6-1/2'         | 235 lbs.           |
| ECAP30-YG  | 30'            | 33'            | 1 or 2*          | 6"           | 3-1/2"      | .156 | 8-1/2'             | 6-1/2'         | 279 lbs.           |
| ECP30-YG   | 30'            | 33'            | 1 or 2*          | 6"           | 3-1/2"      | .188 | 8-1/2'             | 6-1/2'         | 290 lbs.           |
| ECSAP35-YG | 35'            | 38-1/2'        | 1                | 5"           | 3"          | .188 | 9-1/2'             | 7-1/2'         | 289 lbs.           |
| ECXP35-YG  | 35'            | 38-1/2'        | 1 or 2*          | 6"           | 3-1/2"      | .156 | 9-1/2'             | 7-1/2'         | 307 lbs.           |
| ECAP35-YG  | 35'            | 38-1/2'        | 1 or 2*          | 7"           | 3-1/2"      | .156 | 9-1/2'             | 7-1/2'         | 336 lbs.           |
| ECP35-YG   | 35'            | 38-1/2'        | 1 or 2*          | 7"           | 3-1/2"      | .188 | 9-1/2'             | 7-1/2'         | 356 lbs.           |
| ECXP40-YG  | 40'            | 44'            | 2**              | 7"           | 3-1/2"      | .156 | 11'                | 9'             | 366 lbs.           |
| ECAP40-YG  | 40'            | 44'            | 2**              | 8"           | 3-1/2"      | .156 | 11'                | 9'             | 377 lbs.           |
| ECP40-YG   | 40'            | 44'            | 2**              | 8"           | 3-1/2"      | .188 | 11'                | 9'             | 403 lbs.           |
| ECP45-YG   | 45'            | 49-1/2'        | 2**              | 8"           | 3-1/2"      | .188 | 11'                | 9'             | 455 lbs.           |
| ECXP50-YG  | 50'            | 55'            | 3**              | 8"           | 3-1/2"      | .188 | 13'                | 10'            | 533 lbs.           |
| ECP50-YG   | 50'            | 55'            | 3**              | 10"          | 4"          | .188 | 13'                | 10'            | 613 lbs.           |
| ECXP60-YG  | 60'            | 66'            | 3**              | 10"          | 4"          | .188 | 14'                | 12'            | 785 lbs.           |
| ECXAP60-YG | 60'            | 66'            | 3**              | 10"          | 4"          | .250 | 14'                | 12'            | 872 lbs.           |
| ECP60-YG   | 60'            | 66'            | 3**              | 12"          | 4"          | .250 | 14'                | 12'            | 956 lbs.           |
| ECXP70-YG  | 70'            | 77'            | 3**              | 10"          | 4"          | .312 | 16'                | 13'            | 1162 lbs.          |
| ECP70-YG   | 70'            | 77'            | 3**              | 12"          | 4"          | .250 | 16'                | 13'            | 1103 lbs.          |
| ECP80-YG   | 80'            | 88'            | 3**              | 12"          | 4"          | .375 | 18'                | 14'            | 1499 lbs.          |

- ♦ Yardarm Center diameter is 3-1/2", End diameter is 2" | Gaff Butt diameter is 3-1/2", Top diameter is 2"
- \* Flagpole models available in both one and two section styles; please specify when placing your order. Single section pole(s) will be shipped if not specified.
- \*\* Flagpole models available in multi-piece pole(s) only.



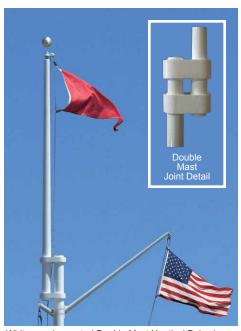
# DOUBLE MAST NAUTICAL SERIES WITH YARDARM & GAFF

External Halyard Ground Set Cone Tapered Aluminum Flagpoles Standard finishes available: Satin, Clear, Bronze #313, Black

Double Mast Nautical Flagpoles are designed to authentically match the original concept of the old double masted ship riggings with the Stars & Stripes flying from the mast's gaff. The top & lower mast connecting bracket as well as the gaff and yardarm bracket are specially fabricated from aluminum plate and tubing, heliarc welded and finished to match the flagpole. The resulting flagpole is one of beauty, strength and authenticity. Please allow 4 to 6 weeks after approval for shipping on satin poles.

#### STANDARD ACCESSORIES

- Gold Anodized Aluminum Ball Ornament
- Cast Aluminum Revolving Truck Assembly
- 4 Lengths of Solid Braided Polypropylene Halyard
- Swivel Flag Snaps w/Vinyl Snap Covers
- 4 Cast Aluminum Cleats w/ Mounting Screws
- Spun Aluminum Flash Collar
- Galvanized Steel Foundation Sleeve



White powder coated Double Mast Nautical Pole shown

| MODEL   | EXPOSED HEIGHT | OVERALL LENGTH | # OF<br>SECTIONS | BUTT<br>DIA. | TOP<br>DIA. | WALL | YARDARM<br>LENGTH* | GAFF<br>LENGTH | SHIPPING<br>WEIGHT |
|---------|----------------|----------------|------------------|--------------|-------------|------|--------------------|----------------|--------------------|
| ECPDM20 | 20'            | 23'            | 1                | 5"           | 3"          | .188 | 6'                 | 5'             | 284 lbs.           |
| ECPDM25 | 25'            | 27'            | 1                | 6"           | 3-1/2"      | .188 | 6-1/2'             | 5-1/2'         | 330 lbs.           |
| ECPDM30 | 30'            | 33'            | 1                | 6"           | 3-1/2"      | .188 | 8-1/2'             | 6-1/2'         | 391 lbs.           |
| ECPDM35 | 35'            | 38-1/2'        | 2                | 7"           | 3-1/2"      | .188 | 9-1/2'             | 7-1/2'         | 438 lbs.           |
| ECPDM40 | 40'            | 44'            | 2                | 8"           | 3-1/2"      | .188 | 11'                | 9'             | 495 lbs.           |
| ECPDM45 | 45'            | 49-1/2'        | 2                | 8"           | 3-1/2"      | .188 | 11'                | 9'             | 658 lbs.           |
| ECPDM50 | 50'            | 55'            | 2                | 10"          | 4"          | .188 | 13'                | 10'            | 996 lbs.           |
| ECPDM60 | 60'            | 66'            | 2                | 12"          | 4"          | .250 | 14'                | 12'            | 1153 lbs.          |
| ECPDM70 | 70'            | 77'            | 3                | 12"          | 4"          | .312 | 16'                | 14'            | 1549 lbs.          |

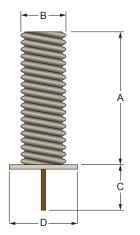
♦ Yardarm Center diameter is 3-1/2", End diameter is 2" | ■ Gaff Butt diameter is 3-1/2", Top diameter is 2"



#### **FOUNDATION SLEEVES & ANCHOR BOLTS & LIGHTNING KITS**

#### **GALVANIZED STEEL FOUNDATION SLEEVES**

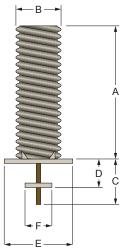
The most common type of flagpole installation is the in-ground foundation sleeve method which calls for 1' of the flagpole to be encased in the ground sleeve for each 10' of exposed flagpole height. The diameter of the sleeve should be at least 2" greater than the outside diameter of the flagpole with the area between the flagpole and the sleeve filled with dry sand. Sleeves to accommodate a pole with a diameter of 5" or larger are supplied with a base plate, support plate, grounding spike and, for ease of vertical alignment, steel centering wedges welded to the inside of the base plate. Please contact us if you require other sizes than listed or have special on-site conditions.



## WITH BASE PLATE & GROUND SPIKE

For 3-1/2"-4" diameter poles

| ITEM#  | Α  | В  | С  | D  | LBS. |
|--------|----|----|----|----|------|
| 380000 | 2' | 6" | 6" | 8" | 12   |
| 380002 | 3' | 6" | 6" | 8" | 17   |



# WITH BASE PLATE, SUPPORT PLATE, GROUNDING SPIKE & STEEL CENTERING WEDGES

For 5" and larger diameter poles

| ITEM # | Α      | В   | С   | D   | E   | F   | LBS. |
|--------|--------|-----|-----|-----|-----|-----|------|
| 380003 | 3'     | 8"  | 18" | 6"  | 12" | 6"  | 30   |
| 380004 | 3-1/2' | 8"  | 18" | 6"  | 12" | 6"  | 32   |
| 380005 | 3'     | 10" | 18" | 6"  | 16" | 8"  | 37   |
| 380006 | 3-1/2' | 10" | 18" | 6"  | 16" | 8"  | 44   |
| 380007 | 4'     | 12" | 18" | 6"  | 16" | 8"  | 55   |
| 380196 | 4-1/2' | 12" | 18" | 6"  | 16" | 8"  | 60   |
| 380008 | 5'     | 12" | 18" | 6"  | 18" | 9"  | 70   |
| 380009 | 5'     | 15" | 18" | 6"  | 20" | 10" | 86   |
| 380010 | 6'     | 15" | 24" | 10" | 20" | 10" | 122  |
| 380011 | 6'     | 18" | 24" | 10" | 24" | 12" | 135  |
| 380012 | 7'     | 15" | 24" | 12" | 24" | 12" | 141  |
| 380013 | 7'     | 18" | 24" | 12" | 24" | 12" | 156  |
| 380014 | 8'     | 18" | 24" | 12" | 24" | 12" | 160  |
|        |        |     |     |     |     |     |      |

#### **GALVANIZED STEEL ANCHOR BOLTS**

For Shoe Base Installations

A

C

Complete with 2 Hex Nuts, 2 Washers & 1 Lock Washer

| ITEM#  | Α   | В      | С      | D  | REQ. BOLTS | LBS. |
|--------|-----|--------|--------|----|------------|------|
| 380037 | 16" | 5/8"   | 3-1/2" | 4" | 3          | 2.4  |
| 380038 | 24" | 3/4"   | 4"     | 5" | 4          | 3.5  |
| 380039 | 36" | 1"     | 4"     | 6" | 4          | 8.4  |
| 380040 | 40" | 1"     | 4"     | 6" | 4          | 9.0  |
| 380041 | 54" | 1-1/4" | 6"     | 8" | 4          | 29   |

#### **COPPER CLAD LIGHTNING KIT**

Each kit contains a 5' long by 1/2" diameter copper clad rod, one 3' long by 1/2" diameter copper wire plus one connecting bracket.



| ITEM # | ITEM                 | LBS. |
|--------|----------------------|------|
| 380033 | COMPLETE SET         | 4.5  |
| 380034 | WIRE ONLY (PER FOOT) | .36  |
| 380035 | 5' x 1/2" ROD ONLY   | 1.2  |
| 380036 | BRACKET ONLY         | .36  |

#### **GROUND SLEEVE SIZING CHART**

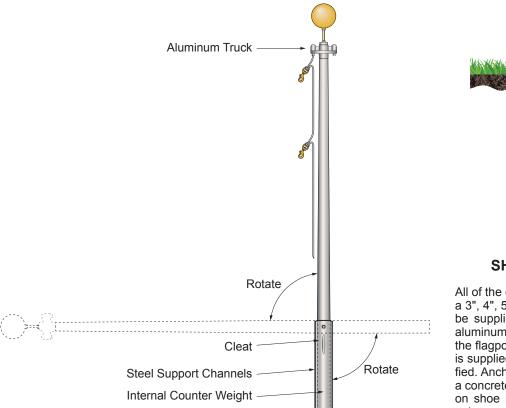
| GROUND SELEVE SIZING CHART |        |                   |  |  |
|----------------------------|--------|-------------------|--|--|
| GROUND SLEEVE SIZE         | MODEL  | FLAGPOLE TYPE     |  |  |
| 2' x 6"                    | ECSA20 | 20' x 4" x .125"  |  |  |
| 3' x 6"                    | ECSA25 | 25' x 4" x .125"  |  |  |
| 3' x 6"                    | ECS30  | 30' x 4" x .125"  |  |  |
| 3' x 8"                    | ECX20  | 20' x 5" x .125"  |  |  |
| 3' x 8"                    | EC20   | 20' x 5" x .188"  |  |  |
| 3' x 8"                    | ECX25  | 25' x 5" x .125"  |  |  |
| 3' X 8"                    | ECXA25 | 25' x 5" x .156"  |  |  |
| 3' x 8"                    | ECX30  | 30' x 5" x .125"  |  |  |
| 3' x 8"                    | ECXA30 | 30' x 5" x .156"  |  |  |
| 3' x 8"                    | ECL30  | 30' x 5" x .188"  |  |  |
| 3.5' x 8"                  | ECS35  | 35' x 5" x .156"  |  |  |
| 3.5' x 8"                  | ECSA35 | 35' x 5" x .188"  |  |  |
| 3' x 10"                   | EC25   | 25' x 6" x .188"  |  |  |
| 3' x 10"                   | ECH25  | 25' x 6" x .250"  |  |  |
| 3' x 10"                   | ECA30  | 30' x 6" x .156"  |  |  |
| 3' x 10"                   | EC30   | 30' x 6" x .188"  |  |  |
| 3' x 10"                   | ECH30  | 30' x 6" x .250"  |  |  |
| 3.5' x 10"                 | ECX35  | 35' x 6" x .156"  |  |  |
| 3.5' x 10"                 | ECA35  | 35' x 7" x .156"  |  |  |
| 3.5' x 10"                 | EC35   | 35' x 7" x .188"  |  |  |
| 3.5' x 10"                 | ECH35  | 35' x 8" x .250"  |  |  |
| 4' x 12"                   | ECX40  | 40' x 7" x .156"  |  |  |
| 4' x 12"                   | ECA40  | 40' x 8" x .156"  |  |  |
| 4' x 12"                   | EC40   | 40' x 8" x .188"  |  |  |
| 4' x 12"                   | ECH40  | 40' x 8" x .250"  |  |  |
| 4-1/2' x 12"               | EC45   | 45' x 8" x .188"  |  |  |
| 5' x 12"                   | ECX50  | 50' x 8" x .188"  |  |  |
| 5' x 15"                   | EC50   | 50' x 10" x .188" |  |  |
| 5' x 15"                   | ECH50  | 50' x 10" x .312" |  |  |
| 6' x 15"                   | ECX60  | 60' x 10" x .188" |  |  |
| 6' x 15"                   | ECXA60 | 60' x 10" x .250" |  |  |
| 6' x 18"                   | EC60   | 60' x 12" x .250" |  |  |
| 7' x 15"                   | ECX70  | 70' x 10" x .312" |  |  |
| 7' x 18"                   | EC70   | 70' x 12" x .250" |  |  |
| 8' x 18"                   | EC80   | 80' x 12" x .375" |  |  |
|                            |        |                   |  |  |

#### COUNTER-BALANCED TILTING FLAGPOLES

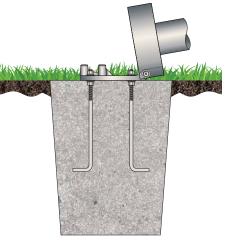
All of the 4"-10" diameter cone tapered aluminum flagpoles (except nautical) can be adapted with a counter-balanced tilt system. The recommended standard is not to exceed 50'. For ease of maintenance, the counter-balanced tilting flagpole has no equal. This unique design features a steel counter-weight inside the flagpole shaft to avoid disturbing the appearance of the tapered shaft. The base structure consists of two support channels welded to a base plate. The flagpole shaft is suspended by a pivot bolt and secured with a locking clip assembly. Anchor bolts are furnished for mounting to a concrete base. Please allow 4 to 6 weeks after approval for shipping on satin poles.

#### TILTING SHOE BASE FLAGPOLES

All of the cone tapered aluminum flagpoles with a 3", 4", 5" or 6" butt diameter can be supplied with a tilting shoe base. The tilting base is circumferentially welded to the base eliminating the need for a flash collar. The hinged portion of the base is held in place by stainless steel, allen head bolts and pivots on a solid aluminum pivot rod. Anchor bolts are furnished for mounting to a concrete base.



Steel Base Plate
Anchor Bolts



#### **SHOE BASE FLAGPOLES**

All of the cone tapered aluminum flagpoles with a 3", 4", 5", 6", 7", 8" and 10" butt diameter can be supplied with a shoe base mounting. The aluminum base is circumferentially welded to the flagpole shaft. A spun aluminum flash collar is supplied as standard unless otherwise specified. Anchor bolts are furnished for mounting to a concrete base. Contact us for a custom quote on shoe base mounting for 12" butt diameter poles.











#### TRUCKS FOR EXTERNAL HALYARD POLES

Standard finishes available: Silver, Bronze #313, White, Black

#### **RTS-1 SERIES**

#### Threaded • Revolving • Single Pulley



• Pulley: 1-1/2" outside diameter nylon on 1/4" stainless steel axle

• Max halyard diameter: 5/16"

• Truck Spindle: 1-1/4" NPT threading

• Flagpole: For up to 3-1/2" outside top diameter pole w/ female fitting installed

• Ornaments: accepts spindle threading of 1/2"-13NC\*. Secured by 1 stainless steel set

screw (1/4"-20NC)

• Movement: utilizes self-lubricating ball bearing assemblies for ease of rotation, product life and strength

\* Can be supplied with other threading sizes if desired

# MODEL FITS POLE DIAMETER LBS. RTS-1-125 3-1/2" 1.9



| MODEL | FITS POLE DIAMETER | LBS. |
|-------|--------------------|------|
| HDT-1 | 5-1/2"             | 4.8  |



| MODEL | FITS POLE DIAMETER | LBS. |
|-------|--------------------|------|
| HDT-2 | 5-1/2"             | 5.1  |



| MODEL     | FITS POLE DIAMETER | LBS. |
|-----------|--------------------|------|
| RTA-1-125 | 3-1/2"             | 2.0  |



| MODEL   | FITS POLE DIAMETER | LBS. |
|---------|--------------------|------|
| ST-1-16 | 1-15/16"           | .80  |
| OT1     | 2-3/8"             | .95  |
| OT3     | 3"                 | 1.3  |

#### **HDT-1 SERIES**

#### Threaded • Revolving • Single Pulley

• Construction: cast aluminum

• Pulley: 2-1/2" outside diameter cast aluminum on 1/2" stainless steel axle

• Max halvard diameter: 3/8"

• Truck Spindle: 1-1/4" NPT threading

• Flagpole: up to 5-1/2" outside top diameter pole w/ female fitting installed †

 Ornaments: accepts spindle threading of 1/2"-13NC\*. Secured by 1 stainless steel set screw (1/4"-20NC)

• Movement: utilizes enclosed stainless steel bearings and raceway

\* Can be supplied with other threading sizes if desired

† The revolving arm can be modified for larger pole top diameters; contact us for a prompt quotation.

#### **HDT-2 SERIES**

#### Threaded • Revolving • Double Pulley

• Construction: cast aluminum

• Pulleys: 3-3/4" outside diameter cast aluminum on 1/2" stainless steel axles

• Max halyard diameter: 3/8"

• Truck Spindle: 1-1/4" NPT threading

• Flagpole: up to 5-1/2" outside top diameter pole w/ female fitting installed

 Ornaments: accepts spindle threading of 1/2"-13NC\*. Secured by 1 stainless steel set screw (1/4"-20NC)

• Movement: utilizes enclosed stainless steel bearings and raceway

\* Can be supplied with other threading sizes if desired

#### **RTA-1 SERIES**

#### Threaded • Revolving • Single Pulley

• Construction: cast aluminum

• Pulley: 1-1/2" outside diameter machined aluminum on 1/4" stainless steel axle

• Max halvard diameter: 5/16"

• Truck Spindle: 1-1/4" NPT threading

• Flagpole: For up to 3-1/2" outside top diameter pole w/ female fitting installed

 Ornaments: accepts spindle threading of 1/2"-13NC\*. Secured by 1 stainless steel set screw (1/4"-20NC)

• Movement: utilizes self-lubricating ball bearing assemblies for ease of rotation, product life and strength

\* Can be supplied with other threading sizes if desired

#### ST-1 & OT SERIES

#### Cap Style • Stationary • Single Pulley

• Construction: cast aluminum

• Pulley: nylon on stainless steel axle

• Truck: secured by stainless steel set screw(s)

 Ornaments: accepts spindle threading of 1/2"-13NC.\* Secured by 1 stainless steel pan head screw (size 10-32)

\* Can be supplied with other threading sizes if desired

# POLYPROPYLENE HALYARD (SOLID BRAIDED MULTIFILAMENT) CUT-TO-LENGTH\*

Available in White, Silver, Bronze #313 & Black







| MODEL | DIA.  | LBS. PER FOOT |
|-------|-------|---------------|
| PH6   | 3/16" | .01           |
| PH8   | 1/4"  | .01           |
| PH10  | 5/16" | .02           |
| PH12  | 3/8"  | 02            |

#### POLYPROPYLENE HALYARD (SOLID BRAIDED MULTIFILA-MENT) PRE-BAGGED

Available in White, Silver & Bronze #313\*



| MODEL | LENGTH | DIA.  | LBS. |
|-------|--------|-------|------|
| NH4*  | 28'    | 1/8"  | .12  |
| PH6   | 30'    | 3/16" | .30  |
| PH6*  | 40'    | 3/16" | .40  |
| PH8*  | 30'    | 1/4"  | .34  |
| PH8   | 40'    | 1/4"  | .45  |
| PH8   | 50'    | 1/4"  | .65  |
| PH8   | 60'    | 1/4"  | .75  |
| PH10* | 40'    | 5/16" | .90  |
| PH10  | 50'    | 5/16" | .90  |
| PH10  | 60'    | 5/16" | .95  |
| PH10  | 70'    | 5/16" | 1.2  |
| PH10  | 80'    | 5/16" | 1.4  |
| PH10  | 90'    | 5/16" | 1.5  |
| PH10  | 100'   | 5/16" | 1.5  |
| PH12  | 120'   | 3/8"  | 2.5  |

<sup>\* 28&#</sup>x27; NH4 in White only; 40' PH6 in White & Bronze #313 only; 30' PH8 in Silver only; 40' PH10 in Silver only

#### **NYLON WIRE CUT-TO-LENGTH\***

Available in White, Silver, Bronze #313 & Black



| MODEL  | DIA.  | LBS. PER FOOT |
|--------|-------|---------------|
| NWCH6  | 3/16" | .03           |
| NWCH8  | 1/4"  | .03           |
| NWCH10 | 5/16" | .04           |
| NWCH12 | 3/8"  | .04           |

# TECHNORA® FLAGPOLE HALYARD CUT-TO-LENGTH\*

High performance, high tech fibers are encased inside a polyester fiber yarn jacket resulting in a high strength, low stretch, U.V. and abrasion resistant flagpole halyard. Available in White.



| ITEM#  | DESCRIPTION   | DIA. | LBS. |
|--------|---------------|------|------|
| 350256 | CUT-TO-LENGTH | 1/4" | .02  |

<sup>\*</sup> When ordering cut-to-length halyard please specify the number of feet desired. Also available in full spools.

#### Cleat and Halyard Covers provide added protection from theft and vandalism.



With Cylinder Lock

With Padlock







#### **CLEAT COVER BOXES**

Cast aluminum with stainless steel hinge pins. Design allows for easy installation utilizing the cleat holes to mount the cleat cover box.

Comes with choice of padlock or cylinder lock. Two extra long 1/4"-20NC stainless steel mounting screws are included.

The distance between bolt centers is 2-3/4". Rope cleat is not included; recommended cleats are the CL9, CL9/B, CL9/CP or CL9/SS.

| LOCK<br>TYPE | MODEL   | FITS POLE DIA. | LBS. |
|--------------|---------|----------------|------|
| CYLINDER     | CBC-335 | 3"-31/2"       | 5.0  |
| CYLINDER     | CBC-412 | 4"–12"         | 5.0  |
| PADLOCK      | CB-335  | 3"-31/2"       | 5.6  |
| PADLOCK      | CB-412  | 4"–12"         | 5.6  |

#### **HALYARD COVERS**

The 1-3/4" wide by 1" deep aluminum channel is designed to be used with the above cleat cover boxes by providing additional protection 5', 6', 8', or 10' above the cleat cover box.

The 5', 6', and 8' models have an upper & lower hinge assembly and are secured to the pole with six #10-32NC stainless steel pan head screws (included).

The 10' model has upper, middle and lower hinge assemblies and is secured to the pole with nine #10-32NC stainless steel pan head screws (included).

Shown with cleat cover box, sold separately.

| MODEL | LENGTH | WIDTH  | DEPTH | LBS. |
|-------|--------|--------|-------|------|
| HC-5  | 5'     | 1-3/4" | 1"    | 5.1  |
| HC-6  | 6'     | 1-3/4" | 1"    | 5.9  |
| HC-8  | 8'     | 1-3/4" | 1"    | 7.5  |
| HC-10 | 10'    | 1-3/4" | 1"    | 9.5  |

#### WALL MOUNTED HALYARD COVERS

Halyard cover comes mounted onto a 6" wide and 1/8" thick aluminum plate. The plate height is determined by the length of the halyard cover.

These are designed to be mounted using thru wall bolts or expansion shields utilizing 3/8" diameter threaded rod. Expansion shields are supplied as standard. If thru wall bolts are required please specify length. All nuts, washers & lock washers are supplied for a complete installation.

All Wall Mounted Halyard Covers are made to order. Please allow 1 - 2 weeks after approval for shipping.

| MODEL   | LENGTH | LBS. |
|---------|--------|------|
| WMHC-5  | 5'     | 9.5  |
| WMHC-6  | 6'     | 12   |
| WMHC-8  | 8'     | 15   |
| WMHC-10 | 10'    | 19   |

#### WALL MOUNTED CLEAT BOXES

Cleat cover box comes mounted onto a 20" high, 12" wide, 1/8" thick aluminum plate.

These are designed to be mounted using thru wall bolts or expansion shields utilizing 3/8" diameter threaded rod. Expansion shields are supplied as standard. If thru wall bolts are required please specify length. All nuts, washers & lock washers are supplied for a complete installation.

All Wall Mounted Cleat Boxes are made to order. Please allow 1 - 2 weeks after approval for shipping.

| MODEL  | LOCK TYPE | LBS. |
|--------|-----------|------|
| CBWM-C | CYLINDER  | 10   |
| CBWM-P | PADLOCK   | 10.5 |

#### O & M: EXTERNAL FLAGPOLE COMPONENTS



#### **SOLID BRASS SWIVEL SNAPS**

| MODEL | ITEM#  | LENGTH | LBS. |
|-------|--------|--------|------|
| ESS   | 350124 | 3"     | .13  |
| ESSL  | 350125 | 3-3/4" | .17  |
| ESSXL | 350126 | 4-3/4" | .30  |

#### **NYLON SNAPS**

| MODEL | ITEM # | LENGTH | LBS. |
|-------|--------|--------|------|
| ESN   | 350131 | 2-3/4" | .01  |
| EVL   | 350132 | 3"     | .04  |





#### **NICKEL PLATED ZINC SWIVEL SNAP**

| MODEL | ITEM#  | LENGTH | LBS. |
|-------|--------|--------|------|
| ESSZ  | 350127 | 3-1/2" | .10  |

#### **RUBBER COATED BRASS SWIVEL SNAPS**

| MODEL | ITEM#  | LENGTH | COLOR | LBS. |
|-------|--------|--------|-------|------|
| ESR-W | 350133 | 3"     | WHITE | .13  |
| ESR-B | 350134 | 3"     | BROWN | .13  |





#### **CHROME PLATED BRASS SWIVEL SNAP**

| MODEL | ITEM#  | LENGTH | LBS. |
|-------|--------|--------|------|
| ESSC  | 350128 | 3-1/2" | .13  |

#### **SOLID BRASS DOUBLE SNAP**

| MODEL | ITEM#  | LENGTH | LBS. |
|-------|--------|--------|------|
| DS-4  | 350135 | 4"     | .14  |





#### STAINLESS STEEL SWIVEL SNAPS

| MODEL | ITEM#  | LENGTH | LBS. |
|-------|--------|--------|------|
| SSFS1 | 350129 | 3-3/4" | .13  |
| SSFS2 | 350130 | 4-3/4" | .28  |

#### STAINLESS STEEL SWIVEL SNAP W/LARGE EYE OPENING

Ideal for 25' x 40' flags and larger.

| MODEL | ITEM#  | LENGTH | LBS. |
|-------|--------|--------|------|
| SSFS3 | 350257 | 4-3/4" | .35  |





#### **QUICK LINK**

Stainless Steel

| MODEL | ITEM#  | LENGTH | WIDTH  | LBS. |
|-------|--------|--------|--------|------|
| SSQL  | 360329 | 2-7/8" | 1-3/8" | .20  |

#### **VINYL SNAP COVERS**

| MODEL   | ITEM#  | COLOR | LEN.   | DIA.   | LBS. |
|---------|--------|-------|--------|--------|------|
| EVC-G   | 350137 | GRAY  | 3-1/2" | 1-1/4" | .05  |
| EVC-B   | 350138 | BROWN | 3-1/2" | 1-1/4" | .05  |
| EVCXL-G | 350139 | GRAY  | 4-1/4" | 1-1/2" | .08  |
| EVCXL-B | 350140 | BROWN | 4-1/4" | 1-1/2" | .08  |



#### TRUCKS FOR INTERNAL HALYARD POLES

Standard finishes available: Silver, Bronze #313, White, Black



| MODEL  | TRUCK BASE DIA. | TRUCK<br>HT. | MAX. POLE<br>TOP DIA. | LBS. |
|--------|-----------------|--------------|-----------------------|------|
| IHT-VR | 5"              | 4-1/2"       | 3"                    | 4.3  |
| IHT-1  | 6-1/2"          | 6-1/2"       | 4"                    | 6.4  |
| IHT-2  | 7-1/2"          | 7-1/4"       | 5"                    | 8.7  |
| IHT-3  | 10-1/2"         | 8-1/2"       | 7-1/2"                | 13.6 |

#### **IH-2 SERIES**

Cable Style • Threaded • Revolving • Single Pulley

- Construction: cast aluminum
- Cable Bushing: IHT-3 has a bronze fitting; all other sizes supplied with a stainless steel bushing at the cable exit point
- Truck Spindle: 1-1/4" NPT threading
- Ornaments: accepts spindle threading of 1/2"-13NC\*. Secured by 1 stainless steel set screw (1/4"-20NC)
- Movement: IHT-3 utilizes stainless steel sealed lubricant bearing assemblies; all other sizes utilize enclosed stainless steel bearings and raceway.
- \* Can be supplied with other threading sizes if desired

#### **IHT-VS SERIES**

Vanguard Rope Style • Threaded • Stationary • Single Pulley

- Construction: cast aluminum
- Internal Pulley: 2" outside diameter nylon on 1/4" stainless steel axle. Pulley assembly affixed to inside of truck
- Max halyard diameter: 5/16"
- Truck Spindle: 1-1/4" NPT threading
- Flagpole: For up to 3-1/2" outside top diameter pole w/ female fitting installed
- Ornaments: accepts spindle threading of 1/2"-13NC\*.
   Secured by 1 stainless steel set screw (1/4"-20NC)





Recommended: Thread halyard to inside of halyard pin stop as shown.

#### **OPTIONAL ORNAMENTS**

#### **ALUMINUM BALLS**

**FITS POLE DIAMETER** 

3-1/2"

LBS.

2.4

MODEL

IHT-VS

Standard finishes available: Gold or Clear Anodized; Satin; Bronze #313, White, Black\*



| MODEL | DIA. | SPINDLE THREADING | LBS. |
|-------|------|-------------------|------|
| SB102 | 2"*  | 1/2"-13NC         | .16  |
| SB103 | 3"   | 1/2"-13NC         | .30  |
| SB104 | 4"   | 1/2"-13NC         | .45  |
| SB105 | 5"   | 1/2"-13NC         | .60  |
| SB106 | 6"   | 1/2"-13NC         | .80  |
| SB108 | 8"   | 1/2"-13NC         | 1.4  |
| SB110 | 10"  | 5/8"-11NC         | 2.2  |
| SB112 | 12"  | 5/8"-11NC         | 3.1  |

<sup>\*2&</sup>quot; ball ornaments available in Gold Anodized finish only.

#### **ALUMINUM FLYING EAGLES**

Standard finishes available: Gold or Natural



| MODEL | WING SPAN | HEIGHT | SPINDLE THREADING | LBS. |
|-------|-----------|--------|-------------------|------|
| E-11  | 11-1/4"   | 12"    | 1/2"-13NC         | 3.0  |
| E-16  | 15"       | 18"    | 1/2"-13NC         | 7.0  |
| E-24  | 24"       | 10"    | 1/2"-13NC         | 12   |

#### O & M: INTERNAL FLAGPOLE COMPONENTS

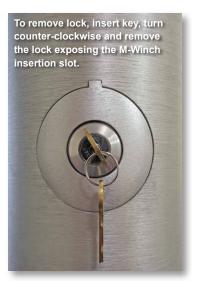


#### **EXCLUSIVE M-WINCHES**

Standard finishes available: Satin, Clear, Bronze #313, White, Black

Our exclusive maintenance-free M-Winch is gearless and self-locking at any point, eliminating the need for a separate brake. This direct drive M-Winch provides rapid raising and lowering of the flag with little effort. The design does not require any welding, thus avoiding discoloration when an anodized finish is desired. No monthly lubrication is needed. This M-Winch system can be easily adapted to existing on-site flagpoles. The M-Winch is inserted into the pole and secured with a stainless steel bolt on the back side of the pole. Other sizes available upon request.

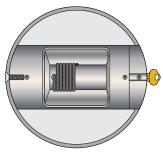






| MODEL  | FITS POLE DIA.  | LBS. |
|--------|-----------------|------|
| M-5    | 5" w/.125 WALL  | 1.3  |
| M-5    | 5" w/.156 WALL  | 1.3  |
| M-6    | 6"              | 2.1  |
| M-6H   | 6" w/.250 WALL  | 2.1  |
| M-7    | 7"              | 2.3  |
| M-8    | 8"              | 4.5  |
| M-10   | 10"             | 4.9  |
| M-1034 | 10-3/4"         | 5.1  |
| M-12   | 12" w/.250 WALL | 5.0  |
| M-12   | 12" w/.375 WALL | 5.0  |
| M-1234 | 12-3/4"         | 7.9  |
| M-14   | 14"             | 8.1  |

#### M-WINCH DETAIL



No welding required, thus no discoloration when anodized. No monthly lubrication needed.

#### M-WINCH HANDLES



| MODEL  | FOR M-WINCH MODEL # | LBS. |
|--------|---------------------|------|
| MH-5   | M-5                 | .50  |
| MH-612 | M-6 THRU M-14       | 1.1  |

#### **LOCKS & KEYS FOR M-WINCHES**



| MODEL | DESCRIPTION | LBS. |
|-------|-------------|------|
| M-L   | LOCK w/KEY  | .08  |
| M-K   | KEY ONLY*   | .01  |

<sup>\*</sup>Please provide number located on cylinder lock when ordering replacement keys.

#### O & M: INTERNAL FLAGPOLE COMPONENTS



#### **DELUXE FLAG ARRANGEMENTS**

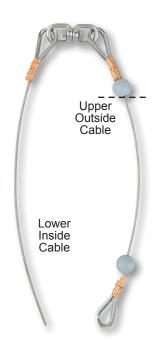
Constructed of 1/8" stainless steel aircraft cable with a stainless steel thimble attached at each end with 2 copper crimps. These flag arrangements provide the method of attaching the flag or flags to the cable assembly. This is also an excellent method for changing the quantity of flags or the size(s) of flag(s) without having to change the entire cable assembly. Deluxe flag arrangements are supplied with either 2 or 3 stainless steel quick links depending on the recommended flag size, flag snaps, shock spring where needed and safety cable where needed.

| Concealed Halyard _<br>Revolving Truck            | - |
|---|---|
| Deluxe Flag<br>Arrangement -<br>(with flag snaps) |   |
| Vinyl Covered<br>Counterweight                    |   |
| Beaded Retainer Ring                              |   |

|       |        |                        |       | SUPPLIED WITH              |        |        |      |  |
|-------|--------|------------------------|-------|----------------------------|--------|--------|------|--|
|       |        |                        | QUICK |                            | SHOCK  | SAFETY |      |  |
| MODEL | ITEM#  | FOR FLAG SIZE          | LINKS | FLAG SNAPS                 | SPRING | CABLE  | LBS. |  |
| FA2   | 360474 | 2' x 3'                | 2     | 2 (STAINLESS STEEL SSFS-1) | _      | _      | 1.2  |  |
| FA25  | 360475 | 2-1/2' x 4'            | 2     | 2 (STAINLESS STEEL SSFS-1) | _      | _      | 1.3  |  |
| FA3   | 360476 | 3' x 5'                | 2     | 2 (STAINLESS STEEL SSFS-1) | _      | _      | 1.3  |  |
| FA4   | 360477 | 4' x 6'                | 2     | 2 (STAINLESS STEEL SSFS-1) | _      | _      | 1.3  |  |
| FA5   | 360478 | 5' x 8' or 5' x 9-1/2' | 2     | 2 (STAINLESS STEEL SSFS-1) | _      | _      | 1.4  |  |
| FA6   | 360479 | 6' x 10'               | 2     | 2 (STAINLESS STEEL SSFS-1) | _      | _      | 1.4  |  |
| FA8   | 360480 | 8' x 12'               | 3     | 2 (STAINLESS STEEL SSFS-2) | 1      | 1      | 2.3  |  |
| FA10  | 360481 | 10' x 15' or 10' x 19' | 3     | 2 (STAINLESS STEEL SSFS-2) | 1      | 1      | 2.6  |  |
| FA12  | 360482 | 12' x 18'              | 3     | 2 (STAINLESS STEEL SSFS-2) | 1      | 1      | 2.6  |  |
| FA15  | 360483 | 15' x 25'              | 3     | 2 (STAINLESS STEEL SSFS-2) | 1      | 1      | 2.7  |  |
| FA20  | 360484 | 20' x 30' or 20' x 38' | 3     | 2 (STAINLESS STEEL SSFS-2) | 1      | 1      | 2.9  |  |
| FA25  | 360485 | 25' x 40'              | 3     | 2 (STAINLESS STEEL SSFS-2) | 1      | 1      | 3.6  |  |
| FA30  | 360486 | 30' x 50' or 30' x 60' | 3     | 2 (STAINLESS STEEL SSFS-2) | 1      | 1      | 4.4  |  |

#### **CABLE ASSEMBLIES**

Constructed of 1/8" and/or 3/16" stainless steel aircraft cable incorporating a stainless steel swivel to minimize the effect of unraveling due to the rotation of the truck assembly. The upper cable section is supplied with 1 stainless steel thimble, 2 copper crimps and 2 ball cable stops. The upper cable needs to be threaded through the truck assembly so the thimble, crimps & stops are not attached to the cable before shipment; they must be attached in the field. Standard cable assemblies are designed for flagpoles with a winch installed at 4' above grade.



|        | EXPOSED HT. OF | LOWER INS | SIDE CABLE | UPPER OUTSIDE CABLE |      |      |
|--------|----------------|-----------|------------|---------------------|------|------|
| ITEM#  | FLAGPOLE       | DIA.      | LEN.       | DIA.                | LEN. | LBS. |
| 360056 | 20'            | 3/32"     | 20'        | 1/8"                | 20'  | 1.4  |
| 360332 | 25'*           | 3/32"     | 25'        | 1/8"                | 25'  | 1.6  |
| 360057 | 25'            | 1/8"      | 25'        | 1/8"                | 25'  | 1.9  |
| 360333 | 30'*           | 3/32"     | 30'        | 1/8"                | 30'  | 1.9  |
| 360058 | 30'            | 1/8"      | 30'        | 1/8"                | 30'  | 2.2  |
| 360334 | 35'*           | 3/32"     | 35'        | 1/8"                | 35'  | 2.1  |
| 360059 | 35'            | 1/8"      | 35'        | 1/8"                | 35'  | 2.5  |
| 360060 | 40'            | 1/8"      | 40'        | 3/16"               | 40'  | 4.2  |
| 360061 | 45'            | 1/8"      | 45'        | 3/16"               | 45'  | 4.6  |
| 360062 | 50'            | 1/8"      | 50'        | 3/16"               | 50'  | 5.1  |
| 360063 | 60'            | 1/8"      | 60'        | 3/16"               | 60'  | 6.1  |
| 360064 | 70'            | 1/8"      | 70'        | 3/16"               | 70'  | 7.0  |
| 360066 | 80'            | 1/8"      | 80'        | 3/16"               | 80'  | 8.0  |
| 360067 | 90'            | 1/8"      | 90'        | 3/16"               | 90'  | 8.9  |
| 360068 | 100'           | 1/8"      | 100'       | 3/16"               | 100' | 9.9  |
| 360069 | 110'           | 1/8"      | 110'       | 3/16"               | 110' | 11   |
| 360070 | 120'           | 1/8"      | 120'       | 3/16"               | 120' | 12   |
| 360071 | 130'           | 1/8"      | 130'       | 3/16"               | 130' | 13   |
| 360072 | 140'           | 1/8"      | 140'       | 3/16"               | 140' | 14   |
| 360073 | 150'           | 1/8"      | 150'       | 3/16"               | 150' | 15   |
| 360074 | 160'           | 1/8"      | 160'       | 3/16"               | 160' | 16   |
| 360075 | 170'           | 1/8"      | 170'       | 3/16"               | 170' | 17   |
| 360076 | 180'           | 1/8"      | 180'       | 3/16"               | 180' | 18   |
| 360077 | 190'           | 1/8"      | 190'       | 3/16"               | 190' | 19   |
| 360078 | 200'           | 1/8"      | 200'       | 3/16"               | 200' | 20   |

<sup>\*</sup>To be used with 5" diameter poles with our M-5 Winch installed.

#### **BEADED RETAINER RINGS**

Standard colors available: White, Silver, Bronze #313, Black

Retainer rings are generally used with internal halyard flagpoles by providing a means of keeping the bottom of the flag close to the pole and as an aid to raise and lower the flag. Retainer rings can also be used on large multi-grommet flags on both external and internal halyard flagpoles as a means to keep the flags close to the pole and reduce the strain on the upper and lower grommets of the flag.

These beaded rings are made of either 1" or a combination of 1" & 2" diameter nylon balls strung onto 1/8" stainless steel aircraft cable with a stainless steel thimble attached to each end with two copper crimps and completed with a stainless steel quick link. The length of each retainer ring is determined by measuring from the outside tip of each thimble (the quick link is not included in the measurement).



| MODEL | LENGTH | BUTT DIA. OF POLE | DIA. OF BALLS | LBS. |
|-------|--------|-------------------|---------------|------|
| RR5   | 30"    | 5"                | 1"            | .75  |
| RR6   | 34"    | 6"                | 1"            | .80  |
| RR7   | 38"    | 7"                | 1"            | .85  |
| RR8   | 42"    | 8"                | 1"            | .90  |
| RR10  | 50"    | 10"               | 1"            | 1.1  |
| RR11  | 54"    | 11"               | 1"            | 1.2  |
| RR12  | 58"    | 12"               | 1"            | 1.2  |
| RR13* | 62"    | 13"               | 1" & 2"       | 2.5  |
| RR14* | 66"    | 14"               | 1" & 2"       | 2.7  |
| RR16* | 74"    | 16"               | 1" & 2"       | 3.1  |
| RR18* | 82"    | 18"               | 1" & 2"       | 3.4  |
| RR20* | 90"    | 20"               | 1" & 2"       | 3.8  |
| RR22* | 98"    | 22"               | 1" & 2"       | 4.2  |
| RR24* | 106"   | 24"               | 1" & 2"       | 4.6  |
| RR30* | 124"   | 30"               | 1" & 2"       | 5.8  |
| RR32* | 132"   | 32"               | 1" & 2"       | 6.2  |
| RR34* | 140"   | 34"               | 1" & 2"       | 6.6  |
| RR36* | 148"   | 36"               | 1" & 2"       | 7.0  |



<sup>\*</sup>These models available in white only.





CW7 & CW14

#### COUNTERWEIGHTS

Standard colors available: White, Silver, Bronze #313

Fabricated from 2" diameter steel and then coated with plastisol. The 3-1/2" pound weights are supplied with one eyebolt attached to one end while the 7 pound and 14 pound weights are supplied with an eyebolt attached to each end.

|       |        |      | WHITE  | SILVER | BRONZE #313 |
|-------|--------|------|--------|--------|-------------|
| MODEL | LENGTH | LBS. | ITEM#  | ITEM # | ITEM#       |
| CW35  | 3-1/2" | 3.3  | 360313 | 360316 | 360319      |
| CW7   | 7"     | 6.7  | 360314 | 360317 | 360320      |
| CW14  | 14"    | 13   | 360315 | 360318 | 360321      |



#### **TUNNEL LIGHTS**

Sold in sets only – 18" long by 6" diameter aluminum cylinders. Fixtures accept 150 watt flood lamps for up/down lighting (lamps not included).

**NOTE:** Electrical access doors can only be supplied on 5" and larger diameter poles. Minimum wall thickness .156.

| FOR POLE DIA. | LBS |  |
|---------------|-----|--|
| 5"            | 18  |  |
| 6"            | 18  |  |
| 7"            | 18  |  |
| 8"            | 18  |  |
| 10"           | 18  |  |
| 12"           | 18  |  |

#### **TUNNEL LIGHT REPLACEMENT LENS**



| ITEM # | LBS |
|--------|-----|
| 380190 | .33 |

#### **TUNNEL LIGHT LOCATION CHART**

| SHAFT<br>LENGTH | LIGHT HEIGHT<br>ABOVE GRADE | HEIGHT FROM POLE BOTOM | EXTRA IH<br>CABLE | OVERALL<br>SHAFT LENGTH |
|-----------------|-----------------------------|------------------------|-------------------|-------------------------|
| 20'             | 9'                          | 12'                    | 4'                | 23'                     |
| 25'             | 9'                          | 12'                    | 4'                | 27'                     |
| 30'             | 11'                         | 14'                    | 6'                | 33'                     |
| 35'             | 13'                         | 16-1/2'                | 8'                | 38-1/2'                 |
| 40'             | 14'                         | 18'                    | 9'                | 44'                     |
| 45'             | 17'                         | 22-1/2'                | 12'               | 49-1/2'                 |
| 50'             | 19'                         | 24'                    | 14'               | 55'                     |
| 60'             | 23'                         | 29'                    | 18'               | 66'                     |
| 70'             | 26'                         | 33'                    | 21'               | 77'                     |
| 80'             | 29'                         | 37'                    | 24'               | 88'                     |



#### **OBSTRUCTION LIGHT**

This light measures 8-3/4" x 4-1/2" and is ideal for taller flagpoles near airports or flight paths. Lamp bulb is included. Set-up of flagpole to accept this lighting fixture can be done at the factory.

| MODEL | ITEM#  | LBS. |  |
|-------|--------|------|--|
| OL-R  | 380148 | 2.8  |  |

Also available in LED version upon request.



External With 8" Gold or Silver Ball



Internal With 2, 4 or 6 LED Bulbs



Cam Action With 8" Gold or Silver Ball

#### **ILLUMINATOR BEACON LIGHTS**

Available upon request

Light your flag at night without adding to light pollution. The lights follow the flag as the wind blows.

#### Features on all models:

- 359° revolving truck
- LED bulbs
- Wire length of pole +10ft.
- Drivers built in to 12V and 110V fixtures
- Patented design lights the flag only and follows the flag as the wind blows it around the flagpole
- Optional: Dark Sky Certified and ETL (UL1598)
- Optional: Solar Power Package

#### When ordering please specify:

- Pole Halyard Style: External, Internal or Internal Cam Action
- · Voltage: 12 Volt or 110 Volt
- Pole Height
- Dark Sky Requirements

#### **APPENDIX**

#### WARRANTY

We warrant that the flagpoles and accessories that we manufacture are made free of defects, using the best materials and workmanship possible. When materials furnished are used for the purpose intended, we hereby:

- Guarantee all items with exception of flags, snaps, rope, cable and ornaments for a period of one (1) year from the date of shipment.
- Warrant the cone-tapered aluminum flagpole shafts for their intended use lifetime. See Lifetime Warranty for specific details.
- Only defective parts will be replaced. No claim for labor, dismantling, transportation, or re-erection will be honored. Material that needs to be returned will require a written authorization form from our firm, which will include correct shipping instructions. Material returned without return authorization will not be accepted.

Items damaged during shipment or by improper installation, overloading by incorrect flag size, accident, or neglect by owner are not covered by this guarantee. This shaft warranty does not include failures with following site conditions: wind induced vibrations and corrosive soils with low pH values (Alkaline) or high pH values (Acidic). Guarantee will not be honored if any alterations, modifications, or additions are made to our product unless the latter is approved in writing by Eder Flag Mfg. Co., Inc.

#### SIGNED AND SEALED ENGINEERING DOCUMENTATION IS AVAILABLE UPON REQUEST.

#### **WARNINGS**



The flagpole shaft will stain if allowed to remain in contact with wet or damp wrappings. If there is any sign that the shaft or its shipping tube has come in contact with water during shipment, remove it from the tube and unwrap immediately. If the shaft is to be stored outdoors, the pole must stored off the ground with both the shipping tube and kraft paper wrapping removed. If the shaft is to be stored indoors, it may be left in the wrappings and the tube, provided that it shows no sign of having been exposed to moisture and that it will not be exposed to moisture during storage.

#### **CAUTIONS**



Extreme care must be exercised when installing flagpoles near overhead power lines or when digging in the vicinity of buried cable or piping. Contact your local authorities before any digging.

Do not use fork lifts to transfer flagpoles.

#### **COLOR VARIATIONS IN ANODIZED POLES**

Anodizing is an electro-chemical process resulting in a colored aluminum oxide layer on the aluminum surface. Available colors are clear/natural, various shades of bronze (light, medium, dark) and black. Anodizing aluminum poles is great for durability, weather resistance, corrosion resistance and does not flake or peel.

Due to the inherent nature of the anodizing process, Eder Flag does not warrant anodized finishes with regard to consistency and color uniformity. Anodizing will inherently result in color variations where there are chemical or physical differences in the materials. Color variations have always been part of the anodizing process and are unavoidable. Studies have shown that color tint will vary due to the variation of the properties in the parent material before, during and after the anodizing process. Differences in the surface properties of the tube caused by cold working fabrication processes such as tapering, die lines, changes in the size, mass or diameter and changes in material composition will all result in color variations of anodized finishes. Extreme color variation occurs between the tube (alloy 6063-T6), castings (alloy 356) and weld metal (alloy 4043). Castings and welds require varying levels of localized touch-up painting to help approximate the color of the anodized product.

We truly believe in our quality of materials and workmanship; therefore, our tapered aluminum flagpole shafts are covered by a Lifetime Warranty. Specific details on our warranty can be found in the document below.

We are honored to provide you this continued confidence when you are purchasing a commercial flagpole from Eder Flag.



# Lifetime Warranty

Eder Flag Lifetime Aluminum Cone Tapered Commercial Flagpole Shaft Warranty

Eder Flag Manufacturing Company warrants for their intended use lifetime that the aluminum tapered flagpole shafts that we manufacture will be made of the best workmanship and free of defects in material at the time of shipment. When materials furnished on this job are used for the purpose intended, we hereby warrant the cone tapered aluminum flagpole shaft(s) shipped after May 1, 2017.

This intended use lifetime warranty extended to the original purchaser covers the aluminum cone tapered flagpole shaft only and does not include any accessories or connecting hardware. The accompanying hardware (with the exception of snaps, rope, ornaments or cable) is warranted for one (1) year from date of purchase.

Items damaged by improper installation and/or grounding, overloading with incorrect flag size, accident, vandalism, vehicular impact or neglect by owner are not covered by this guarantee. This shaft warranty does not include failures with following site conditions: wind induced vibrations and corrosive soils with low (under 5) pH values (Alkaline) or high (over 9) pH values (Acidic).

Guarantee will not be honored if any alterations, modifications, or additions are made to our product unless the latter is approved in writing by Eder Flag Mfg. Co., Inc. No claims for labor, dismantling, transportation, or re-erection will be honored. Eder Flag shall not be liable for any other loss or damage, including but not limited to consequential or liquidated damages, or back charges. Material that needs to be returned will require a written authorization form from our firm, which will include correct shipping instructions. Material returned without return authorization will not be accepted.

This warranty excludes any finishes such as powder coating and anodizing processes.

Eder Flag Manufacturing Company will, at its sole discretion repair, replace or credit original Buyer's account for any product that does not conform to this warranty. Eder Flag makes no other warranties, express or implied, which extend beyond the description on the face hereof.

Eder Flag Mfg. Co., Inc. | 1000 W. Rawson Avenue | Oak Creek, WI 53154 800-558-6044 | Fax 414-764-1039 | www.ederflag.com

The largest company in America that serves as both a flag and flagpole manufacturer











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